













# Our product lines to meet your needs.

Since its establishment in 1930, NAKANISHI's philosophy of manufacturing has been to provide products that are "robust, elegant, yet reasonably priced."

In 1982, NAKANISHI entered the general industrial field by applying the high-speed rotary technology cultivated in the dental field.

NAKANISHI's first product was a hand-operated precision Micro Grinder. Micro Grinders are used in a wide variety of industries that require precision and accuracy in their work.

We support the manufacturing of products that provide convenience and affluence to people's day-to-day lives.

# **1.Electric System Products**



**p.3-7**~







Headquarters: Center Court



p.5-1

Factory A1

# **4.General Parts** • Protective Equipments p.4-3~

# **5.Exclusive Tools**



Symbols used in NAKANISHI Exclusive Tools Tools for "Sheenus ZERO" Tools for "LUSTER"



Tools for "MINI-LUSTER" "SWING-LUSTER"

Tools for "ANGLE TYPE" "MINI-ANGLE TYPE"

Tools for "FINE BELT SANDER"

# **Precautions for using NAKANISHI Products**

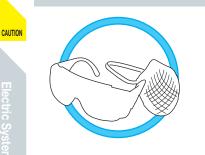
# For safe usage

Please read operation manuals before using any NAKANISHI product. Please keep the operation manuals on hand so that the user can refer to them at any time.

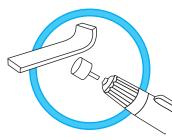
# **Caution**

Incorrect use of the product, or ignoring 'CAUTIONS for safety' described in the operating manuals may cause fatal or serious bodily injury.

# CAUTIONS



Always use safety glasses, masks, face guards for your safety.



Select proper hand tools and for your application. Select tools carefully considering the performance of the hand tools, work procedure and type / shape of the material.



Do not touch the tools and hand tools when in operation.

Make sure the work area is neat and there is sufficient light.



Do not wear loose clothing and/or accessories that may be caught in machinery. Long hair should be tied prior to machine operation.



Do not operate the products where flammable liquids or gases exist.



Fix the work material firmly in a vise and/or other clamping fixture.



Do not leave the work area with the hand tools still in operation.

Confirm that the hand tools have completely stopped after switching them off.



# Perform an inspection before use.

Clean the inside of the collet and tool shank, chips or fine metals inside the collet could cause tool slippage and result in damage to machinery or bodily injury.





**Fasten the chuck firmly.** Make sure the tool is intact in the chuck to avoid tool slippage.



# Do not apply high pressure or pry to the tools.

This can break and/or bend the tools. Use the tools within their design limitation. Excessive pressure will decrease the efficiency of your work and cause excessive wear of the tools.



Do not use damaged or broken electric cords and air hoses.



# Check the tools carefully before use.

Confirm that the tools are free of chips, cracks, splits, scratches, lack of bonding, deformation, etc.



# Start at low speed and gradually increase to insure safe work.

This is particularly important for the use of new tools, large cutting tools and elastic tools such as rubber grindstone, sander and brush tools.



Stop grinding or polishing immediately whenever unusual sounds, vibrations, or wear are found.

Restart the work only after the problem is solved.



Store the tools and hand tools in a cool and dry place.



Only use attachments, parts, consumable articles and accessories produced by NAKANISHI INC. CAUTION



# The tools should be used by taking care of the overhang and below maximum allowable speed.

The catalogue shows the maximum allowable speed at 10 mm overhang (distance between the face of the collet and the top of the tool shank). Decrease the speed as shown in the table below, if you are using a longer overhang than 10  $\,\mathrm{mm}.$ 

Overhang	Maximum allowable speed (min-1)
Less than 10 mm	Shown in the catalogue (A)
Less than 20 mm	(A) x 0.5
Less than 25 mm	(A) x 0.3
Less than 50 mm	(A) x 0.1

# **Electric System Products**

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## **Espert 500** Series

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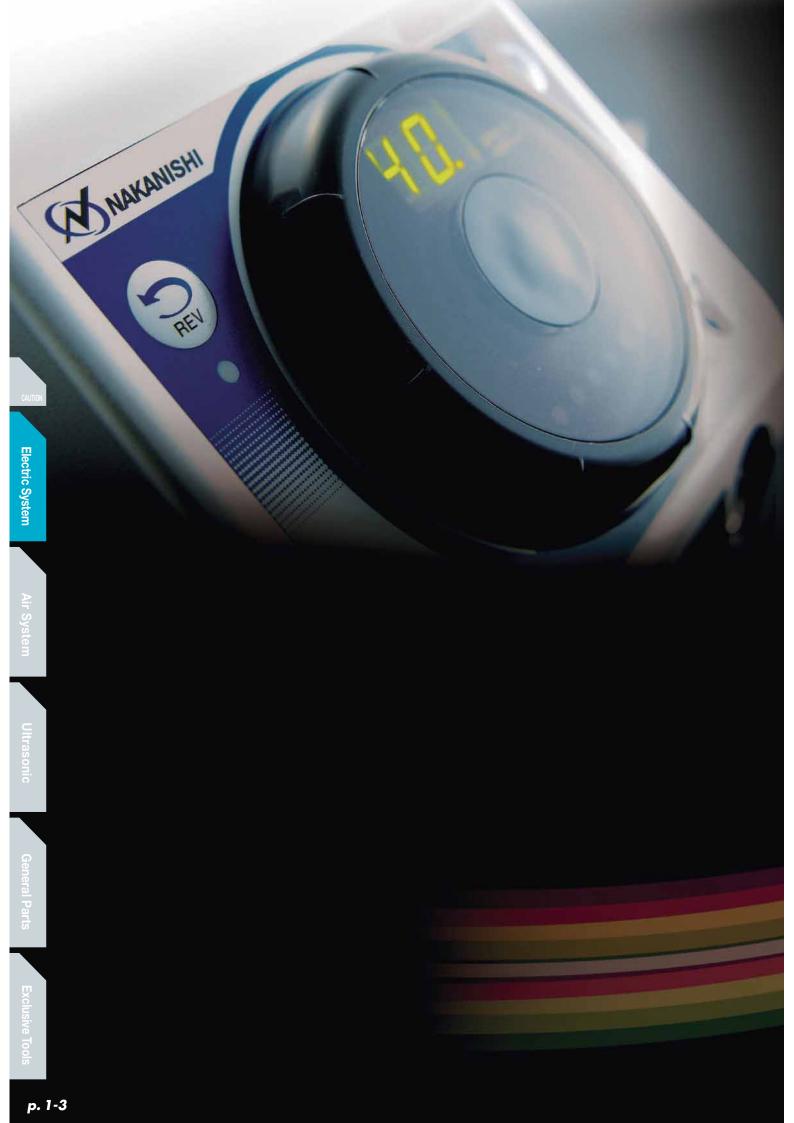




Attachment Type Brushless Micro-Grinder 1,000~40,000 min<sup>-1</sup>



Attachment Type High Torque Brushless Micro-Grinder 1,000~50,000 min<sup>-1</sup>





ULTRA-PRECISION BRUSHLESS MICRO-GRINDER

ENDY WHENSH COLLEGO





# "Powerful Torque"

# "Easy to Recognize Live Load Indicator"

Nakanishi

"No need to replace carbon brushes" (Brushless motor)

EVOlution

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-Ri-
6
S.
ST ST
<b>O</b>
3

W. L. L

## 1,000~**40,000** min<sup>-1</sup>

#### EVOlution Standard Set

Code No.	8233 (120V)	Model	EV410-120
Code No.	8225 (230V)	Model	EV410-230

Please check the power source plug type (p.4-6).

Standard Equipment

- Micro Grinder (IR-310+ENK-410S) : 1 pc. • Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35) : 1 pc. each
- Controller (NE249) : 1 pc.
- Accessories : Handpiece Holder : 1 pc., Handpiece Stand : 1 pc. Power Supply Cord : 1 pc., Wrench (7 x 5.1) : 1 pc. Pin Wrench (K-233) : 2 pcs., L Shaped Wrench (9) : 1 pc.



# EVOlution SERIES ••



## **Example of Applications**



Tool : Electroplated Diamond Burs



Tool : Abrasive Belts → p.5-32



Tool : Diamond Grinding Discs



Tool : Sand Paper Disk  $\rightarrow$  p.5-25~26



Tool : Flap Wheels



Tool : Felt Bobs

## ADVANCED HIGH PERFORMANCE CONTROLLER

# **Evolution Controller**

#### **Advanced Control Function**

Upgraded Digital Display. EVOLUTION on Speed Control Volume with easy to recognize Load Indicator.



Load Meter

#### 

Continuous load area

Intermittent load area

Overload

Forward / Reverse Select Switch Forward / Reverse rotation can be selected.

ø12mm Speed ..... Control Volume Easy to operate by one finger

Motor A ...... ON / OFF Function

#### 

Code No.	8224 (120V)	Model	NE249 120
Code No.	8227 (230V)	Model	NE249 230

#### **Specifications**

Description	Emax EVOlution Controller
Power Source	AC120/230V, 50-60Hz
Dimensions	W130 x D254 x H97 mm
Weight	2.3 kg

Accessories : Handpiece Holder : 1 pc., Handpiece Stand : 1 pc. Power Supply Cord : 1 pc.

#### **Diversity for work efficiency**

2 Sets of motors can be connected at the same time, to further improve work efficiency. (The motors cannot be used simutaneously)



#### Memory Speed Function FiXpeed®

A new feature is the "FiXpeed®" function, which allows the user to memorize RPMs in advance. The frequently used speed can be set at the touch of a button regardless of the volume position. Furthermore, A and B can be set independently, so A can be controlled by FiXpeed and B can be controlled variably with a foot controller to help improve work efficiency.

#### **Auto Cruise Function**

An Auto Cruise function is provided to fix the rpm at a fixed speed while working with the foot controller. This function allows the operator to work without using the foot controller when continuously performing the same task, thus reducing foot fatigue.

Memory Speed Function FiXpeed®

Motor B ON / OFF Function

Never connect to E-max Series motor. Please check the power source plug type (p.4-6).

S NAKANISH

#### Advanced User Friendly Design

Integrated handle for carrying. The design ensures ease of use by allowing the handpiece and tools to be placed on the top.







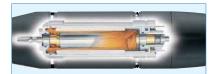
NAKANISHI Smart Switch Color

1,000~25,000 min<sup>-1</sup> (ENK-250T) Green

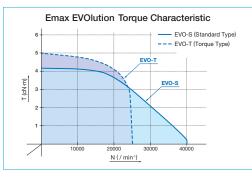
## ADVANCED HIGH PERFORMANCE BRUSHLESS MOTOR

# **Evo**lution **Motor**

### **Excellent Durability**



- High performance brushless motor eliminates the need of changing carbon brushes.
- RPM variation is minimal even when load changes.
   Allowing difficult and stable cutting in stress free motion.
   Suitable performance for finish grinding.
- Provides superior quietness and smoothness from low speed to high speed.



#### **Standard Type Motor**

Code No.	8086
Model	ENK-410S

## 1,000~**40,000** min<sup>-1</sup>

- Excellent combination of high speed, lightweight, small diameter and high torque. This lightweight and compact general-use type is perfect for precision work.
- Max. Power
   Max. Torque
   : 73 W
   : 4.3 cN⋅m
- With Straight Cord : 1.5 m
- Weight : 90 g (w/o cord)
- Standard Accessories —

• Pin Wrench (K-233) : 1 pc.

A Never connect to E-max Series controller.



2 Types of Motors

Torque Type Motor

switch color.

**Eliza**io

(Snakan

Provides choice of various applications.

**Exclusive use for Emax EVOlution** 

**NAKANISHI Smart Switch** 

The switch provides a click sensation. A confirmation

tone is reacted by the controller when the switch is operated. The motor type is distinguishable by the

• Standard Type Motor 1,000~40,000 min<sup>-1</sup> (ENK-410S) Blue

Switch Color : Blue

## Torque Type Motor

Code No.	8087
Model	ENK-250T

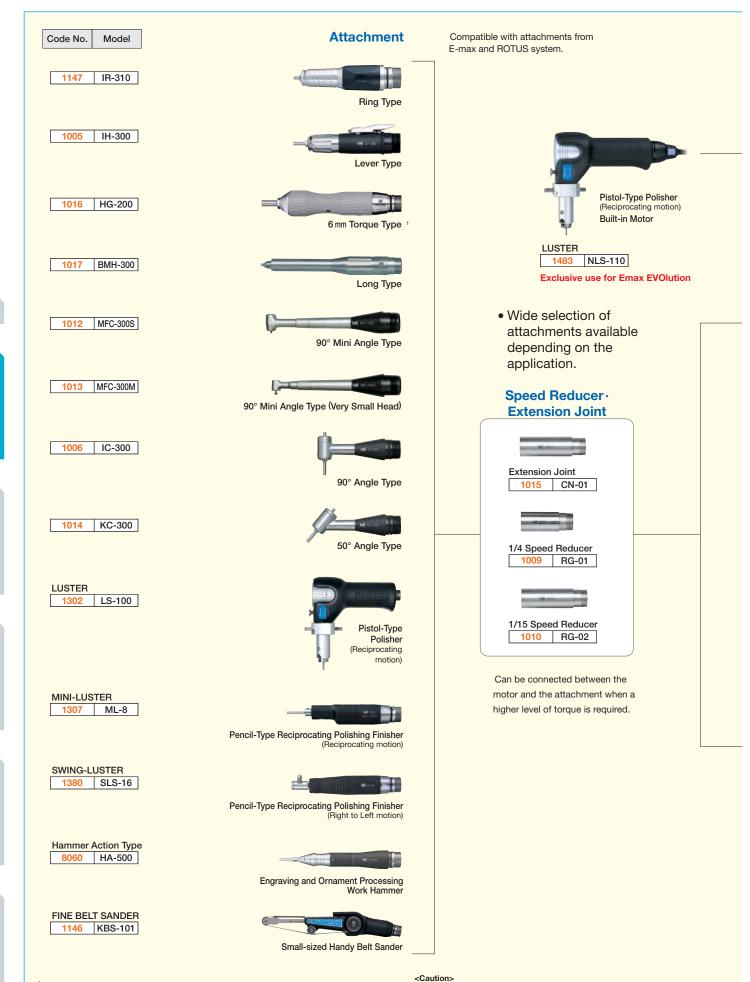
1,000~ <b>23,000</b> min <sup>•</sup>
• Combines the best of both high speed and high torque.
It is perfect for applications requiring large burs.



- Max. Torque : 4.8 cN·m
- With Straight Cord : 1.5 m Weight : 147 g (w/o cord)
- A Never connect to E-max Series controller.



# System Chart ... Emax EVOlution Series / ROTUS Series



Details of Maximum Allowable speed on intermittent use or continuous use p.1-11~20
 1: Use 6 mm Torque Type ENK-250T to connect HG-200

**Electric System** 





#### Controller

Sets



#### EVOlution Standard Set

Code No.	Model
8233 (120V)	EV410-120
8225 (230V)	EV410-230

#### Standard Equipment

- Micro Grinder (IR-310+ENK-410S) : 1 pc. Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35) : 1 pc. each
- Controller (NE249) : 1 pc.
- Accessories : Handpiece Holder : 1 pc. Handpiece Stand : 1 pc. Power Supply Cord : 1 pc. Wrench (7 x 5.1) : 1 pc. Pin Wrench (K-233) : 2 pcs.

L Shaped Wrench (9) : 1 pc.

**ROTUS Series** • Air Motor with Hose

360° Twist-Free Joint Mechanism **1004** IM-301 3,000~30,000 min<sup>-1</sup>



This Air Line Kit is designed for use with the AFC-45 Foot Controller, Code No.1064.



ROTUS Standard Set		
Code No. Model		
1163	ROTUS-IR	
• Air Grinder (IR-310+IM-301) : 1 pc. • Collet ø3.0mm (CHH-3.0), ø2.35 mm (CHH-2.35) : 1 pc. each		
• Air Line Kit (AL-H1207F) : 1 pc.		

• Foot Controller (AFC-45) : 1 pc.

• Accessories : Piping Hose 2m (K-275) : 1 pc. Lubricating Oil (K-211) : 1 pc. Wrench (7 x 5.1) : 1 pc. Pin Wrench (K-233) : 2 pcs. L Shaped Wrench (9) : 1 pc.

PRECIS Ring Type One-touch r High precisio Slim, lightwe	Chuckir ring type on and h	yp ng Syster e bur rep high reliat	n lacemer pility is re	At nt. ealized b	tac	grade pre		RING TYPE MI	CRO-GRINDER <<
40,000 min <sup>-1</sup> Max. Weight : 92 g Standard Size Coll ø3.0 mm (CHH-3.0) ø Optional Collets : CHH	ø2.35 mm (0		8.7 5 6 (p.4-3)		P			Code No.1147Standard Accessories• Wrench (7 x 5.1) : 1 p• L Shaped Wrench (9)	рс. • Pin Wrench (К-233) : 1 рс.
Ring Typ				tandar	rd Type	Motor	ENK-410S	ntion Example	
Ring Typ 1,000~2					Type M	otor C	ENK-250T	on Example	
			<code i<br=""><code i<="" th=""><th>No. : 8224 No. : 8227 Never con</th><th>on Control (120V) · Mode (230V) · Mode inect to ries Contro</th><th>I : NE249 12 I : NE249 23</th><th></th><th></th><th></th></code></code>	No. : 8224 No. : 8227 Never con	on Control (120V) · Mode (230V) · Mode inect to ries Contro	I : NE249 12 I : NE249 23			
Combination Example 1147+8086	d ø12.8	D ø24.5	1 64.2	2 97	L 161.2	Weight 182 g()	Max. Torque 4.3 cN·m	Speed Range 1,000~40,000 min <sup>-1</sup>	Collet Ø0.3~Ø3.175 mm CHH Group (p.4-3)

**1147+8087** Ø12.8 Ø28.4 64.2 108 172.2 239 g() 4.8 cN·m 1,000~25,000 min<sup>-1</sup> Ø0.3~Ø3.175mm CHH Group (p.4-3)

Electric System

p.1-11

Weight (w/o Straight Cord)



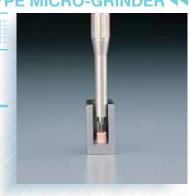
#### LONG TYPE MICRO-GRINDER

## **PRECISION MICRO-GRINDER**

# Long Type Attachment

Tip diameter ø13 mm

- This unique slim body makes it ideal for cutting and grinding the bottom surface of deep ribs or holes.
- Collet is tightened by a wrench.
- The tip diameter is ø13 mm.





Long Type Attachment + Standard Type Motor Combination Example



Electric System

# 1,000~35,000 min<sup>-1</sup>



		Emax EVOlution Controller (p.1-7) <code (120v)="" 120="" 8224="" :="" model="" ne249="" no.="" ·=""> <code (230v)="" 230="" 8227="" :="" model="" ne249="" no.="" ·=""></code></code>					
		Never connect to E-max Series Cor		ø13 <u>;                                    </u>		<b>∞</b> 24.5	
Combination Example	Outside Diameter	Weight	Max. Torque		Speed Range	Collet	
1017+8086	Refer to the dimensions	246 g ( )	4.3 cN⋅ m		1,000~35,000 min⁻¹	Ø0.3~Ø3.175 mm CHM Group (p.4-4)	

Weight (w/o Straight Cord)



### MINI ANGLE TYPE MICRO-GRINDER



Electroplated Diamond Burs

Electric System

**Carbide Cutters** 

**Rubberized Abrasives** 



IC-300

**KC-300** 

Model

Model

### ANGLE TYPE MICRO-GRINDER

#### **ANGLE TYPE GRINDER** Angle Type Attachment Most suitable for polishing flat surfaces at speed Exclusive Tools p.5-25~30 Suitable for grinding and polishing process with shaft mounted tools. Perfect for finishing bottom surfaces and other tight, hard to reach areas. 57.3 ø12.8 30.000 min<sup>-1</sup> Max. Angle Type (90°) П Weight : 45 g Code 1006 Speed Reduction Ratio : 3/4 2 No. 20. Cot ---**p.5-25~30** Exclusive Too Standard Accessories ø3.0 mm (CHC-3.0) • Collet Wrench (K-231) : 1 pc. • Pin Wrench (K-233) : 1 pc. Standard Accessories : 1 set Optional Collets : CHC Group are shown in page (p.4-3) 61.9 Weight : 45 g Speed Reduction Ratio : 3/4 Angle Type (50°) Use the motor in reverse rotation for Code P 1014 clockwise rotation. No. p. 5-25~ 30 Standard Accessories ø3.0 mm (CHC-3.0) • Collet Wrench (K-231) : 1 pc. • Pin Wrench (K-233) : 1 pc. Optional Collets : CHC Group are shown in page (p.4-3) • Standard Accessories : 1 set 90° Angle Type Attachment + Standard Type Motor Combination Example 750~22,500 min<sup>-1</sup> ENK-410S Attachment IC-300 595 IC-300

50° Angle Type Attachment + Standard Type Motor Combination Example



Emax EVOlution Controller (p.1-7) <Code No. : 8224 (120V) · Model : NE249 120> l1 l2 <Code No. : 8227 (230V) · Model : NE249 230> D Never connect to E-max Series Controller. Weight **Combination Example** d D Max. Torque Speed Range Collet 1 2 L 20.2 1006+8086 ø24.5 57.3 97 154.3 135 g ( 750~22,500 min<sup>-1</sup> 4.3 cN ⋅ m ø1.0~ø3.175 mm CHC Group (p.4-3) 1014+8086 ø24.5 61.9 158.9 **135 g**( 4.3 cN ⋅ m 750~22,500 min<sup>-</sup> 20.1 97

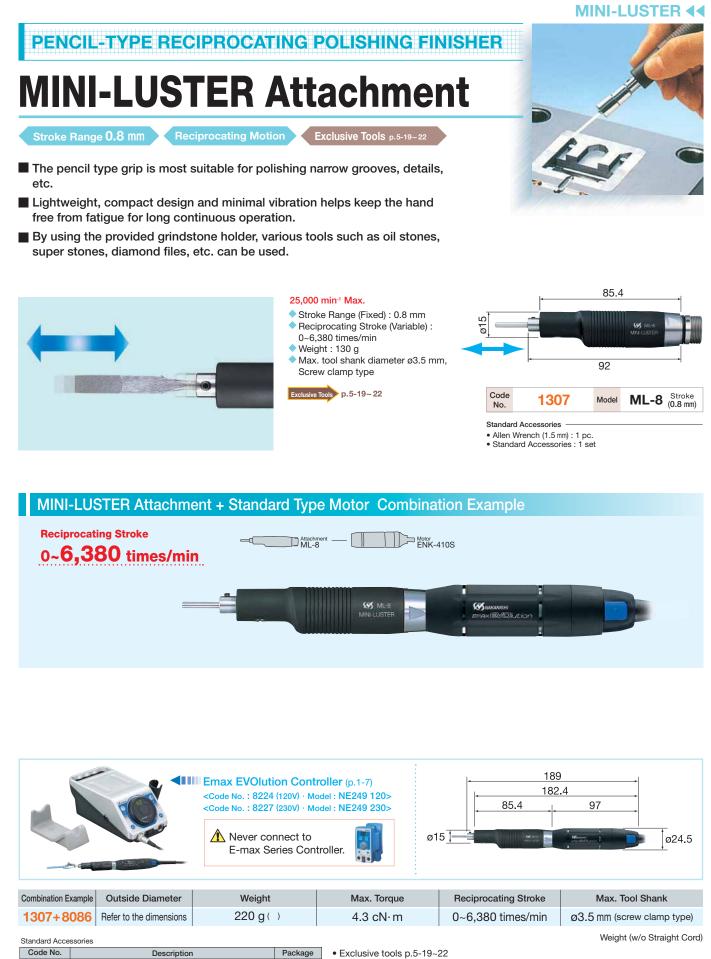
Weight	(w/o	Straight	Cord)

Code No.	Description	Package	Code No.	Description	Package	
64101	Rubber Pad (Small) O.D. ø10 mm		64213	Sand Paper Disk for med. pad ø21 #180		
64102	Rubber Pad (Med) O.D. ø20 mm	1 pc./pack	64217	Sand Paper Disk for med. pad ø21 #600	5 pcs./pack	
64103	Rubber Pad (Large) O.D. ø30 mm		64223	Sand Paper Disk for large pad ø31 #180	5 pcs./pack	
64203	Sand Paper Disk for small pad ø11 #180	5	64227	Sand Paper Disk for large pad ø31 #600	1	
64207	Sand Paper Disk for small pad ø11 #600	5 pcs./pack	Exclusive	tools for Angle Type Attachment p 5-25~30		

Ctandard Assessaria

Exclusive tools for Angle Type Attachment p.5-25~30

# **Emax EVOlution Series**



 Code No.
 Description
 Package

 62751
 Spring Holder
 62510
 Ceramic Fiber Grindstone Holder

 62814
 Electroplated Diamond File 1.25 x 4 x 50 #100
 1 pc. each

 60520
 Ceramic Fiber Grindstone 1 x 6 x 50 #1200
 1



#### SWING-LUSTER

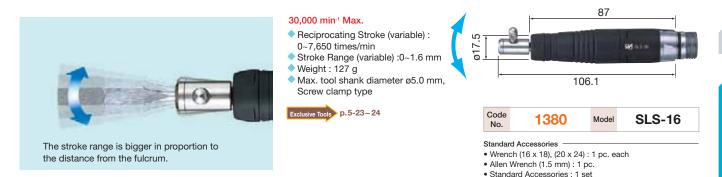
# PENCIL-TYPE RECIPROCATING POLISHING FINISHER

# **SWING-LUSTER Attachment**

Stroke Range 0~1.6 mm

Right to Left Motion Exclusive Tools p.5-23~ 24

- High speed grinding and polishing operations can be performed while maintaining the fine and delicate feel of hand polishing.
- Lightweight pencil type design makes it easy to work in tight areas.
- Ergonomically designed to provide high sensitivity for precision work.
- Easily adjustable stroke length allows efficient work on minute areas of large sections.



SWING-LUSTER Attachment + Standard Type Motor Combination Example **Reciprocating Stroke** ENK-410S SLS-16 0~7,650 times/min (4) 31.84



Combination Example	Outside Diameter	Weight	Max. Torque	Reciprocating Stroke	Max. Tool Shank
1380+8086 F	Refer to the dimensions	217 g( )	4.3 cN⋅m	0~7,650 times/min	ø5.0 mm (screw clamp type)

Standard Accessories

Code No.	Description	Package	•
62510	Ceramic Fiber Grindstone Holder		
62814	Electroplated Diamond File 1.25 x 4 x 50 #100	1 pc. each	
60520	Ceramic Fiber Grindstone 1 x 6 x 50 #1200		

Exclusive tools p.5-23~24



Weight (w/o Straight Cord)

# **Emax EVOlution Series**

### FINE BELT SANDER

## SMALL-SIZED HANDY BELT SANDER

# **FINE BELT SANDER Attachment**

#### Exclusive Tools p.5-32

- Very high belt speed, ideal for applications from deburring to finishing.
- Belt runs Approx. 0~705 m/min
- Lightweight, compact, minimal vibration and a small diameter grip design helps keep the hand free from fatigue for long, continuous operation.
- The angle of the belt section is fully adjustable.
- The belt can be changed easily with the lever release.
- 4, 6, 8 mm width belts are available.







Weight (w/o Straight Cord)

Standard Accessories				
Code No.	Description	Package		
64902	Abrasive Belt Width 4 mm #120			
64904	Abrasive Belt Width 4 mm #240	1		
64906	Abrasive Belt Width 4 mm #400	1		
64912	Abrasive Belt Width 6 mm #120	2 pcs. each		
64914	Abrasive Belt Width 6 mm #240	2 pcs. each		
64916	Abrasive Belt Width 6 mm #400	]		
64922	Abrasive Belt Width 8 mm #120	1		
64924	Abrasive Belt Width 8 mm #240	1		
64926	Abrasive Belt Width 8 mm #400			

#### Spare Parts

Product	Description	Code No.	Model
	Tension Pulley	1103	TP-12A
	Tension Pulley Assembly	1104	TPA-12A



p.1-17



#### LUSTER

## **PISTOL-TYPE RECIPROCATING POLISHING FINISHER** max LUSTER Dution Exclusive Tools p.5-13~ 18

- Reciprocating Motion
- Powerful reciprocating stroke polisher equipped with 1/4 Speed Reducer to multiply the torque by 4 times.
- Reciprocating speed and stroke can be easily and continuously controlled.
- LUSTER NLS has a built-in motor. Insert the cord plug into the controller.





## LUSTER **Evo**lution



Stone Holder Angle Rod p.5-13~18 62502 62527 1 pc./pack Stone Holder Sand Paper Tip #120 62 62751 Spring Holder 1 pc./pack 62555 Sand Paper Tip #320 10 pcs./pack Rectangular Pad 62525 Sand Paper Tip #600 Rod for Rectangular Pad Sand Paper Tip #1000 62526

**Electric System** 

## **Emax EVOlution Series**



#### 40,000 min<sup>-1</sup> Max.

- High precision and high reliability is realized by micron grade precision. Slim, lightweight design allows fine finishing of delicate parts. • Lever Type one touch bur release.

## Weight : 62 g

ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)

Optional Collets : CHH Group are shown in page (p.4-3)

• Wrench (7 x 5.1) : 1 pc. • Pin Wrench (K-233) : 1 pc. • L Shaped Wrench (9) : 1pc.

#### LUSTER Attachment (Pistol-Type Polisher) Code No. 1302 Model LS-100 119 **Reciprocating motion** ø20 120 25,000 min<sup>-1</sup> Max. High performance grinding & polishing with high power and reciprocating stroke. Well-balanced, rubber-grip absorbs vibration. Stroke Range : 0~6 mm (variable) Reciprocating Stroke : 0~6,300 times/min (variable) 42.8 Weight: 680 g Max. tool shank diameter ø6.4 mm, Screw clamp type Standard Accessories Allen Wrench (2 mm), (3 mm): 1 pc. each Lubricating Oil • Lubrication Nozzle for LUSTER Standard Accessories : 1 set Exclusive Tools p.5-13~18 Standard Accessories Code No. Description Package Stone Holder

62505	Stone Holder			
62751	Spring Holder	1 pc./pack		
62525	Rectangular Pad	трс./раск		
62526	Rod for Rectangular Pad			
62527	Angle Rod			
62552	Sand Paper Tip #120			
62555	Sand Paper Tip #320			
62557	Sand Paper Tip #600 10 pcs./pac			
62559	Sand Paper Tip #1000			

#### 6 mm Torque Type Attachment



#### Use ENK-250T to connect HG-200

30,000 min<sup>-1</sup> Max.

ø6.0 mm shank burs ready.

- The resistance produced by cutting and grinding is absorbed by a special rubber grip to eliminate slipping.
- Collet is tightened by a wrench.

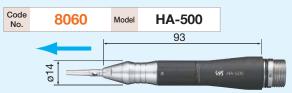


#### Weight: 210 g

ø6.0 mm (CHG-6.0)

- Optional Collets : CHG Group are shown in page (p.4-3)
- Standard Accessories • Wrench (10 x 10) : 1 pc. • Bar Wrench (K-212) : 1 pc.
- Pin Wrench (K-233) : 1 pc.

#### Hammer Attachment



#### 16.000 min<sup>-1</sup> Max.

- A wide variety of patterns can be produced by adjusting the spring pressure and hammer speed.
- Lightweight, pencil type grip makes the handpiece very comfortable to hold and easy to use.
- Adjustable spring pressure. 
   Weight : 95 g
- Self lubricating hammer mechanism ensure excellent durability.
- Stroke Range : 0.4 mm ◆ Stroke Times : 25~4,000 times/min Stroke Spring Pressure : 4.4~7.1 N (Ring Adjustment Type)

- Standard Accessories
- Wrench (7 x 5.5) : 1 pc. Bar Wrench (K-212) : 1 pc.
- Oil and Oil offer machine Hammer Bit (For replacement) : 2 pcs.

#### Hammer Bit to be machined to required shapes (SUS-42

0, heat treated, approx, HRC50)	Code No.	Package
	65301	3 pcs./pack

p.1-19





#### 



**1,000~25,000 min**<sup>-1</sup> For heavy duty and larger tools, the Torque type promises to expand the range of operation.

Ring Type IR-310 is the standard attachment for Emax EVOlution torque set EV250-120, EV250-230.

Code No.	8234 (120V)	Model	EV250-120
Code No.	8226 (230V)	Model	EV250-230

Please check the power source plug type (p.4-6).

Standard Equipment -

- Micro Grinder (IR-310+ENK-250T) : 1 pc.
- Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35) : 1 pc. each
- Controller (NE249) : 1 pc.
- Accessories : Handpiece Holder : 1 pc., Handpiece Stand : 1 pc. Power Supply Cord : 1 pc., Wrench (7 x 5.1) : 1 pc. Pin Wrench (K-233) : 1 pc., L Shaped Wrench (9) : 1 pc.

# HIGH TORQUE BRUSHLESS MICRO-GRINDER

# **Espert 500 Series**



## Features of Motor Handpiece

### Speed : 1,000~50,000 min<sup>-1</sup>

Speed is steplessly variable from 1,000~50,000 min<sup>-1</sup>. Smooth and powerful torque is delivered at both high and low speeds. The maximum speed of 50,000 min<sup>-1</sup> allows high precision micro-processing.

#### 2 Types of Motors

Very high torque from compact motors.

- Compact Type (ENK-500C)
   Torque Type (ENK-500T)
- NAKANISHI Smart Switch Color OC) 140W Blue OT) 200W Gray

# NAKANISHI Smart Switch

The switch has a moderate clicking sensation, and the controller emits a beeping sound in response to operation. The switch color indicates the motor type.

NAKANISHI Smart Switch

### **Excellent Durability**

High performance brushless motor eliminates the need to change carbon brushes. NAKANISHI's internal load test has demonstrated continuous use for more than 5,000 hours.



### **High Precision**

NAKANISHI's ultra-precision technology ensures a center runout below 0.02 mm, which allows for very high precision finishing.

## Simple Screw on Attachments





# ESPERT 500 SERIES ••

#### Low Noise, Low Vibration

The brushless motor and incorporated cooling fan have reduced the vibration and noise levels dramatically compared with conventional models, resulting in a quieter, more comfortable work environment.

#### Wide Range of Collets Available

Collet sizes range from a tiny 0.3 mm up, with a wide variety of sizes available. (p.4-3~4) Tools can be changed without the use of any wrenches.

1,000-50,000 min

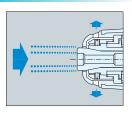


Espert 500 Standard Set						
Code No.	9881 (120V)	Model	ES50C-HR			
	9882 (230V)		E990C-HR			

Electric System

#### **Special Dust-Proof Mechanism**

Then handpiece has a patented built-in-dust protection system to prevent the infiltration of dust and debris into the front bearings. This NAKANISHI patented design assures long-term durability.



w the set

#### Micro Grinder & Handpiece Stand

This specially designed micromotor stand allows easy pick-up and set-down of the micro-grinder. Strong, but soft to the touch, the micro-grinder stand contains convenient, integrated storage compartments for adjustment wrenches and a spare collet.



Espert 500 Compact M		Motor Handpiece		
	Code No.	9091	Model	ENK50C-HR

Standard Size Collet : ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)

#### 9 Types of Attachments Available

9 different types of attachments making an almost infinite number of applications possible.



## **ADVANCED HIGH PERFORMANCE CONTROLLER**

# **Espert 500 Series**

# The Ultimate in Everything



Electric System

# Features of Controller

### **Optimal Control via Microcomputer**

The operation of all Espert 500 functions is controlled by a high performance microcomputer (CPU) that is programmed with NAKANISHI's proprietary technology. NAKANISHI's CPU has direct control of the brushless micro-grinder allowing smooth and highly precise cutting and polishing of a wide variety of materials. Bur "chatter" has been eliminated. The system automatically senses which micromotor is attached (ENK-500C or ENK-500T) and self adjusts to provide optimum micro-grinder performance.

## **Auto Cruise Function**

The controller is equipped with an auto cruise function that operates the micro-grinder at a preset speed without the need to use the foot pedal. This function eliminates foot fatigue during prolonged operation.

## Simplified Hand and Foot Pedal Control

You no longer need to push a switch on the controller to switch between hand and foot pedal control. If you want to operate the motor handpiece by hand simply push the NAKANISHI Smart Switch, if you want to use foot pedal control simply depress the foot pedal.

## Memory Speed Function FiXpeed®

An exclusive new feature of the Espert 500 system, the FiXpeed® system allows the user to independently preset the speed of motor A and motor B. For example motor A can be set to maintain the speed set by the FiXpeed® system while motor B has variable control using a foot pedal. This function allows for unprecedented flexibility.

## **Eco-Friendly Design**

The electronic circuits are designed using NAKANISHI's proprietary technology to meet eco-friendly expectations by minimizing power consumption. Since power demands are minimal, no significant heat is generated and no cooling fan is required.



# ESPERT 500 SERIES ••



#### Espert 500 Torque Set

Code	9883 (120V)	Model	ES50T-HR
No.	9884 (230V)	wouer	E3501-AR

Portable Controller with Carrying Handle

Very convenient to be carried.



Electric System

### **Error Code Display Function**

Detects trouble and failures occurring within the motor or

unit and displays them as one of seven types of error codes (E0-E6). This reassuring function permits the user to correct the problem. Possible errors are overload, open circuit, motor lock, controller overheat, etc.



GY.

102

100

Espert 500

#### **Other Features**

- Self Check Function (Maintenance Mode)
- Smooth Operation 
   Operation Check Sound
- Highly Visible and easy to operate front panel
- 2-Digit Digital Display
- A / B 2 Motors Can Be Connected (Simultaneous motor operation is not allowable)

Model	NE96
Code No.	<b>9794</b> (230V)
Code No	9793 (120V)

Please check the power source plug type (p.4-6).

#### **Specifications**

Description	Espert 500 Controller
Power Source	AC 120/230V, 50-60 Hz
Dimensions	W172 x D230 x H94 mm
Weight	2.6 kg

Accessories : Handpiece Holder : 1 pc. Handpiece Stand : 1 pc.

• Order by Code No. p.1-24

## **PRECISION BRUSHLESS MICRO-GRINDER**

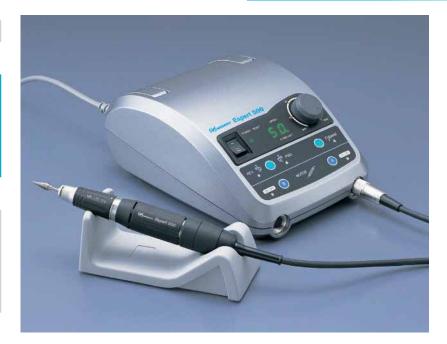
# Espert 500 Sets

#### With Motor ON/OFF Switch

Speed Range : 1,000~50,000 min<sup>-1</sup>

- Microprocessor controlled for optimal motor control
- Hand Switch [NAKANISHI Smart Switch]
- Memory Speed Function [FiXpeed<sup>®</sup>]

#### **Espert 500 Standard Set**



## 1,000~50,000 min<sup>-1</sup> (140w)



• High Power System. <Max. Output 140W>

High Power &

High Torque !!

Code No.	9881 (120V)
Code No.	9882 (230V)
Model	ES50C-HR

Please check the power source plug type (p.4-6).

#### Standard Equipment

- Controller (NE96) : 1 pc.
- Compact Motor Handpiece (ENK50C-HR) : 1 pc.

#### Standard Accessories

- Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)
- Handpiece Holder : 1 pc. Handpiece Stand : 1 pc. Wrench (7 x 5.1) : 1 pc. Pin Wrench (K-233) : 1 pc.
- L Shaped Wrench (9) : 1 pc.

#### Espert 500 Torque Set

**Electric System** 



# 1,000~**50,000** min<sup>-1</sup> **200**



• Highest Power in its Class. <Max. Output 200W>

Code No.	9883 (120V) 9884 (230V)
Model	ES50T-HR

Please check the power source plug type (p.4-6).

#### Standard Equipment

- Controller (NE96) : 1 pc.
- Torque Motor Handpiece (ENK50T-HR) : 1 pc.

Standard Accessories

- Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)
- Handpiece Holder: 1 pc. Handpiece Stand: 1 pc.
  Wrench (7 x 5.1): 1 pc. Pin Wrench (K-233): 1 pc.
  L Shaped Wrench (9): 1 pc.



#### **MOTOR-HANDPIECE**

## **PRECISION BRUSHLESS MICRO-GRINDER**

# **Espert 500** Motor Handpiece

With Motor ON/OFF Switch

1,000~50,000 min<sup>-1</sup>

Speed Range : 1,000~50,000 min<sup>-1</sup>

#### Microprocessor controlled for optimal motor control

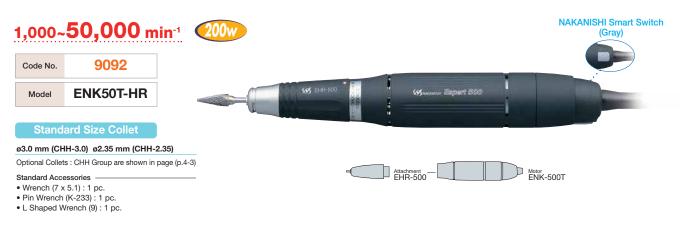
- Hand Switch [NAKANISHI Smart Switch]
- Memory Speed Function [FiXpeed<sup>®</sup>]

#### Espert 500 Compact Motor Handpiece



• L Shaped Wrench (9) : 1 pc.

## Espert 500 Torque Motor Handpiece





Weight (w/o Coiled Cord)

## **Espert 500 Series System Chart**



Electric System



## **Espert 500 Series**

#### **Espert 500 Controller**

Model	NE96
Code No.	<b>9794</b> (230V)
O de Na	9793 (120V)

<ul> <li>Microprocessor controlled for optimal motor control.</li> </ul>	

- Memory Speed Function FiXpeed<sup>®</sup>.
- Power Source : AC120/230V, 50-60 Hz
   Dimensions : W172 x D230 x H94 mm

Weight : 2.6 kg

Standard Accessories
Handpiece Holder: 1 pc. • Handpiece Stand: 1 pc.

Please check the power supply cord plug type (p.4-6).



### Espert 500 Compact Type Motor

Code No.	9088
Model	ENK-500C

- 1,000~50,000 min<sup>-1</sup> Incorporates the NAKANISHI Smart Switch
- for easy ON / OFF operation.
  Small, lightweight, high-speed brushless DC motor.
- Output Power : 140 W
- ◆ Max. Torque : 6.0 cN·m
- Cord Length : 1.5 m
- Weight : 115 g (w/o cord)



### Espert 500 Torque Type Motor

Code No.	9089
Model	ENK-500T

## 1,000~**50,000** min<sup>-1</sup>

Incorporates the NAKANISHI Smart Switch for easy ON / OFF operation.
High-power, high-torque, high-speed

: 160 g (w/o cord)

- brushless DC motor.
- Output Power: 200 W
- Max. Torque : 8.7 cN·m
   Cord Length : 1.5 m
- Weight



## Espert 500 Series



#### 50,000 min<sup>-1</sup> Max.

High precision and high reliability is realized by micron grade precision.
Slim, lightweight design allows for fine finishing of delicate parts.
One-touch ring type bur replacement.



# Weight : 94 g Standard Size Collet ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)

Optional Collets : CHH Group are shown in page (p.4-3)

 Standard Accessories

 • Wrench (7 x 5.1) : 1 pc. • Pin Wrench (K-233) : 1 pc.

 • L Shaped Wrench (9) : 1 pc.

ø22.4

## Lever Type Attachment



#### 50,000 min<sup>-1</sup> Max.

High precision and high reliability is realized by micron grade precision.
 Slim, lightweight design allows for fine finishing of delicate parts.

Lever Type one touch bur release.



#### • Weight : 70 g

ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)

Optional Collets : CHH Group are shown in page (p.4-3)

• Wrench (7 x 5.1) : 1 pc. • Pin Wrench (K-233) : 1 pc.



6 mm Torque Type Attachment

#### 40,000 min<sup>-1</sup> Max.

ø6.0 mm shank burs ready.
Collet is tightened by a wrench.



### Weight : 110 g

Standard Size Collet ø6.0 mm (CHG-6.0)

Optional Collets : CHG Group are shown in page (p.4-3)

- Wrench (10 x 10) : 1 pc.
- Bar Wrench (K-212) : 1 pc.



#### 90° Angle Torque Attachment Code No. 1551 Model **ERA-270** 70.7 ø17.4 5 COR. a22. 80.

#### 27.000 min<sup>-1</sup> Max.

Large gear for better durability and high load capacity.

Perfect for finishing bottom surfaces and other tight, hard to reach areas. Suitable for polishing a flat surface at speed with a grinding disk pad.



#### Speed Reduction Ratio : 1/1.5 Weight: 107 g ndard Size Collet Exclusive Tools p.5-25~30 ø3.0 mm (CHS-3.0)

Optional Collets : CHS Group are shown in page (p.4-4) Standard Accessories

• Wrench (8 x 5) , (7 x 5.1) , (20 x 24) : 1 pc. each

#### 90° Angle Attachment



#### 30.000 min<sup>-1</sup> Max.

Code No.

Suitable for polishing a flat surface at speed with a grinding disk pad.

Capable of applications for rough cutting to mirror finishing

Veight : 54 g

Speed Reduction Ratio : 3/4



#### Exclusive Tools p.5-25~30 ø3.0 mm (CHC-3.0)

Optional Collets : CHC Group are shown in page (p.4-3) Standard Accessories

- Wrench (20 x 24) : 1 pc.
  Collet Wrench (K-231) : 1 pc. Standard Accessories : 1 set
- Standard Accessories

Code No.	Description	Package
64101	Rubber Pad (Small) O.D. ø10 mm	
64102	Rubber Pad (Med) O.D. ø20 mm	1 pc./pack
64103	Rubber Pad (Large) O.D. ø30 mm	]
64203	Sand Paper Disk for small pad ø11 #180	
64207	Sand Paper Disk for small pad ø11 #600	]
64213	Sand Paper Disk for med. pad ø21 #180	E poo /pook
64217	Sand Paper Disk for med. pad ø21 #600	5 pcs./pack
64223	Sand Paper Disk for large pad ø31 #180	]
64227	Sand Paper Disk for large pad ø31 #600	

LUSTER Attachment (Pistol-Type Polisher)

**Electric System** 

#### 50° Angle Attachment Code No. 1526 Model **EKC-300** 68.9 P ø22.4 105 EKC-300

#### 30,000 min<sup>-1</sup> Max.

- Perfect for finishing bottom surfaces and other tight, hard to reach areas.
- Suitable for polishing a flat surface at speed with a grinding disk pad.
- Speed Reduction Ratio : 3/4. Use the motor in reverse rotation for clockwise rotation.





Standard Accessories

• Wrench (20 x 24) : 1 pc.

- Collet Wrench (K-231) : 1 pc.
   Standard Accessories : 1 set

Standard Accessories

Code No.	Description	Package
64101	Rubber Pad (Small) O.D. ø10 mm	
64102	Rubber Pad (Med) O.D. ø20 mm	1 pc./pack
64103	Rubber Pad (Large) O.D. ø30 mm	
64203	Sand Paper Disk for small pad ø11 #180	
64207	Sand Paper Disk for small pad ø11 #600	
64213	Sand Paper Disk for med. pad ø21 #180	E man (man)
64217	Sand Paper Disk for med. pad ø21 #600	5 pcs./pack
64223	Sand Paper Disk for large pad ø31 #180	
64227	Sand Paper Disk for large pad ø31 #600	



Rod for Rectangular Pad

Sand Paper Tip #120 Sand Paper Tip #320

Sand Paper Tip #600 Sand Paper Tip #1000

Angle Rod

62526 62527

62552

62555

62557

62559

10 pcs./pack

## **Espert 500 Series**



Code No.	Description	Package
62751	Spring Holder	1 pc./pack
62510	Ceramic Fiber Grindstone Holder	
62814	Electroplated Diamond File 1.25 x 4 x 50 #100	
60520	Ceramic Fiber Grindstone 1 x 6 x 50 #1200	

## 1/4 Speed Reducer



#### 30,000 min<sup>-1</sup> Max.

- Mounted between an attachment and a motor.
- The speed is reduced to 1/4 while the torque is multiplied by 4 times.
- Suitable for high torque grinding process or drilling.
- Weight : 65 g

• Pin Wrench (K-233) : 1 pc.



# Model ERG-01

#### 30,000 min<sup>-1</sup> Max.

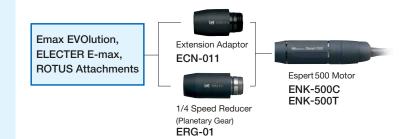
- The Speed Reducer can be used with the attachments for
- Emax EVOlution, E-max and ROTUS you already have.
- The speed is reduced to 1/4 while the torque is multiplied by 4 times.
- Suitable for high torque grinding process or drilling.
- Weight : 62 g
- Pin Wrench (K-233) : 1 pc.



Code No.	Description	Package
64902	Abrasive Belt Width 4 mm #120	
64904	Abrasive Belt Width 4 mm #240	
64906	Abrasive Belt Width 4 mm #400	
64912	Abrasive Belt Width 6 mm #120	2 pcs. each
64914	Abrasive Belt Width 6 mm #240	2 pcs. eaci
64916	Abrasive Belt Width 6 mm #400	
64922	Abrasive Belt Width 8 mm #120	
64924	Abrasive Belt Width 8 mm #240	
64926	Abrasive Belt Width 8 mm #400	



- Emax EVOlution, E-max and ROTUS you already have.
- ♦ Weight : 31 g
- Standard Accessories
- Wrench (20 x 24) : 1 pc.





## Espert 500 Series Spare Parts

Product	Description	Code No.	Model	Specifications
	Foot Pedal	1440	FC-40	Variable Speed Control
	Espert 500 Handpiece Stand	8104	K-274	
$\bigcirc$	Espert 500 Compact Motor Cord	9093	ENKCD-50C	Compact Motor Cord • 1.5 m Long
	Espert 500 Torque Motor Cord	9094	ENKCD-50T	Torque Motor Cord • 1.5 m Long



# **Air System Products**

# INDEX

# **ROTUS Series**

Features	p.2-3~4
System Chart	p.2-5
Air Motor ·····	p.2-6
Set Product	p.2-6
Attachment / Air Motor / Parts	p.2-7~10

# IMPULSE Series

Features p.2	2-11~12
Air Grinders p.2	2-13~14
Parts / Tools p.2	2-15~17

# **PRESTO II**

Set Product / Handpiece / Parts ..... p.2-18





Attachment Type Micro Air Grinder 30,000 min<sup>-1</sup>



Pencil Type Air Grinder 60,000 min<sup>-1</sup>



Ultra-High Speed Air Turbine Grinder 320,000 min<sup>-1</sup>

# ATTACHMENT TYPE MICRO AIR GRINDER

# **ROTUS Series**





- Compatibility Compatible with a variety of attachments ideal for any application.
- High-power and High-torque Equipped with an ultra-precision NAKANISHI special vane motor, this machine maintains a stable grinding process by maintaining the rotational speed even under fluctuating grinding loads.
- Light-Weighted, Compact body NAKANISHI products are focused on high precision and high quality, pursuing ideal ease of use, lightweight and a compact size, as well as exquisite balance and good handling.
- A wide variety of tools A wide variety of NAKANISHI original tools are available to support processing along with products.

Air System



**ROTUS-IR** 

# **ROTUS SERIES 4**



ROTUS Standard Set

# **Twist Free Hose**

85 marsh ROIUS

The grinder and dual hoses (air supply and exhaust) are not fixed, and the hoses swivel freely 360° without twisting. (IM-301)

## A Special Rotary Vane Air Motor is Incorporated

The air motor utilizes a special vane design which keeps constant speed even under load, to provide stable grinding and polishing operation.

# **Excellent quietness with Silencer**

By attaching the silencer to the end of the exhaust air tubing, the motor operates extremely quietly.

**Ring Type Attachment** 

**ROTUS Air Motor** 

1147

1004

Model

Model

**IR-310** 

IM-301

Code No.

Code No.

# 13 Types of Attachments Available

13 different types of attachments making an almost infinite number of applications possible.



ROTUS Attachment is compatible with Emax EVOlution. System Chart Emax EVOlution Series / ROTUS Series (p.1-9~10)

### Set-Up Drawing

30,000 min



Use Air Line Kit AL-H1207F or air supply 3 pieces set. (Air Filter, Air Regulator, Lubricator)

# **ROTUS Series System Chart**

Code No. Model	Attachment	1
1147 IR-310	- Ring Type	
1005 IH-300	Lever Type	Speed Reducer · Extension Joint
1016 HG-200	6 mm Torque Type	Extension Joint       1015     CN-01
<b>1017</b> BMH-300	Long Type	1/4 Speed Reducer
1012 MFC-300S	90° Mini Angle Type	1/15 Speed Reducer
1013 MFC-300M	90° Mini Angle Type (Very Small Head)	1010         RG-02           Can be connected between the motor and the attachment when a higher level of torque is required.
1006 IC-300	<b>195 - 100</b>	
1014 KC-300	90° Angle Type 60 Kono 50° Angle Type	Motor
LUSTER 1302 LS-100	Pistol-Type Polisher (Reciprocating motion)	• Air Motor with Hose 360° Twist-Free Joint Mechanism 1004 IM-301 3,000~30,000 min <sup>-1</sup>
MINI-LUSTER 1307 ML-8	Pencil-Type Reciprocating Polishing Finisher	
SWING-LUSTER 1380 SLS-16	(Reciprocating motion)	• Air Line Kit
Hammer Action Type 8060 HA-500	Pencil-Type Reciprocating Polishing Finisher (Right to left motion)	Air Drive 4507 AL-H1207F • Foot Controller
FINE BELT SANDER	Engraving and Ornament Processing Work Hammer Small-sized Handy Belt Sander	• Foot Controller
		This air line kit is designed for use with the

This air line kit is designed for use with the AFC-45 Foot Controller, Code No.1064.

CAUT

Electric System

Air System



# **ROTUS SERIES**

**ROTUSIM-301** Performance Curve

-O- Speed-Torque Characteristics (IM-301)

Speed-Output Characteristics (IM-301)

Speed-Torque Characteristics (IM-301+RG-01)

Speed-Output Characteristics (IM-301+RG-01)

Dutput

60 50

40

30

20

10

ir Pressure 0.5MPa

12

11

10

0

10 15 20 25

Speed ( x 103 min-1)

Forque (cNm)

# **PRECISION HIGH TORQUE AIR MOTOR • STANDARD SET**

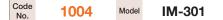
# **ROTUS Air Motor · Standard Set**

## 3,000~30,000 min<sup>-1</sup>

- High performance air motor with high torgue. The vane and cylinder, which are the result of NAKANISHI's ultra-precision machining expertise, minimize the decrease in rotational speed due to cutting load.
- This high performance air motor with minimal power loss from load fluctuation has excellent performance in its grinding stability. Moreover, the motor with minimal air consumption runs quietly and the energy-saving mechanism makes it possible to operate with a 0.75KW (1hp) air compressor.
- Lightweight and compact design. 130 g (w/o hose)
- 13 types of attachments for all types of applications.
- ON / OFF, FWD. / REV. Rotation Direction and Motor Speed can be controlled only by the Ring Switch.
- Foot controller is available (p. 2-10) : variable speed control.
- Cooling system supresses heat for continuous operation.
- By attaching the silencer to the end of the exhaust air tubing, the noise level can be reduced to an outstanding level.
- Twist-Free Joint mechanism is installed in the IM-301 to solve the problem of hose twisting.

## **ROTUS Air Motor** (with Twist-Free Joint Mechanism)

# 2,000~**30,000** min<sup>-1</sup>



- Speed : Max. 30,000 min<sup>-1</sup> (0.4 MPa)
- Proper Air Pressure : 0.3~0.45 MPa
- Air Consumption : 75 Nl / min
- Max. Torque : 6.6 cN•m (0.4 MPa)

Standard Accessories

• Hose (K-206) : 2 m • Silencer (K-209) • Pin Wrench (K-233) : 1 pc.



### <Air Motor with 360° Twist-Free Joint Mechanism>

The Twist-Free Joint mechanism will avoid hose twisting.



**ROTUS Standard Set** 



# **30,000** min<sup>-1</sup> (Speed)

The ROTUS System is a hand-held grinder with an energy saving air motor. Since it is an air driven system, there is virtually no heat generated to result in excellent durability. Select from a variety of attachments depending on the application.

The Ring type IR-310 is a standard attachment for the **ROTUS standard set ROTUS-IR.** 

Code 1163	Model	<b>ROTUS-IR</b>
-----------	-------	-----------------

Standard Equipment

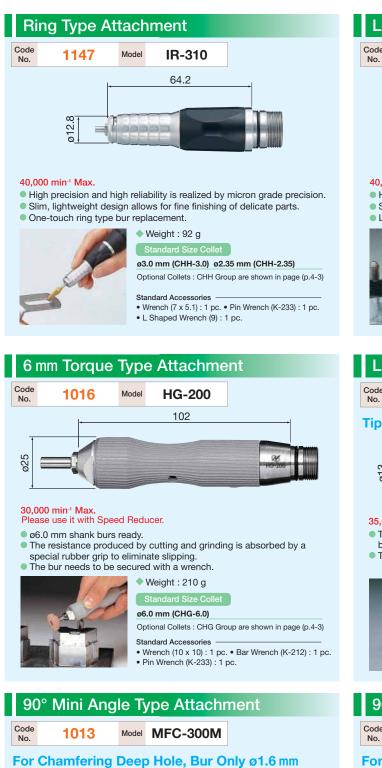
- Air Grinder (IR-310+IM-301) : 1 pc.
- Collet ø3.0mm (CHH-3.0), ø2.35 mm (CHH-2.35) : 1 pc. each
- Air Line Kit (AL-H1207F) : 1 pc. Foot Controller (AFC-45) : 1 pc. • Accessories : Piping Hose 2m (K-275) : 1 pc., Lubricating Oil (K-211) : 1 pc. Wrench (7 x 5.1) : 1 pc., Pin Wrench (K-233) : 2 pcs. L Shaped Wrench (9) : 1 pc.
- Specifications (IR-310 + IM-301) Collet Weight Max. Torque Speed Proper Air Pressure Air Consumption Output Power ø0.3~ø3.175 mm 6.6 cN·m 46 W 222g() 30,000 min<sup>-1</sup> 0.3~0.45 MPa 75 N /min (Motor) (0.4 MPa) CHH Group (p.4-3)

Weight (w/o Hose)

Order by Code No.

p.2-6

# **ROTUS Series**





being cut and other application variables.

The smallest angle type attachment in NAKANISHI's lineup.

Suitable for chamfering and deburring the inside of the slit pipe.



Maximum Allowable Speed, continuous use may change depending on the material

## Lever Type Attachment Code No. 1005 Model IH-300 60 WS 1H-500

#### 40,000 min<sup>-1</sup> Max.

• High precision and high reliability is realized by micron grade precision. Slim, lightweight design allows for fine finishing of delicate parts.

Lever Type one touch bur release.



#### Weight : 62 g ndard Size Collet

ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)

Optional Collets : CHH Group are shown in page (p.4-3)

- Standard Accessories
  - Wrench (7 x 5.1) : 1 pc.
  - Pin Wrench (K-233) : 1 pc

#### Long Type Attachment Code No. 1017 Model **BMH-300**

## Tip diameter ø13 mm (For Deep Hole Grinding)



#### 35,000 min<sup>-1</sup> Max.

- This unique slim body makes it ideal for cutting and grinding the
- bottom surface of deep ribs or holes. The bur needs to be secured with a wrench.



#### Weight : 156 g

ø3.0 mm (CHM-3.0)

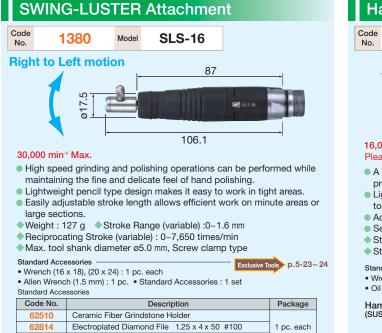
Optional Collets : CHM Group are shown in page (p.4-4)

- Standard Accessories
- Wrench (7 x 5.1), (6 x 4.5) : 1 pc. each
- Pin Wrench (K-233) : 1 pc.



- Collet Wrench (K-232) : 1 pc. Pin Wrench (K-233) : 1 pc.
- Interchangeable with attachments form the Emax EVOlution and ELECTER E-max system.





## ROTUS Air Motor (with Chip Air Mechanism)

Ceramic Fiber Grindstone 1 x 6 x 50 #1200



◆ Speed:3,000~30,000 min<sup>-1</sup> ◆ Proper Air Pressure:0.3~0.45 MPa ◆ Air Consumption:75 Nℓ / min ◆ Output Power:46 W

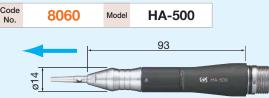
◆ Max. Torque: 6.6 cN⋅m (0.4MPa) ◆Weight: 130 g (w/o hose)

Standard Accessories

60520

• Hose (K-207) : 2 m • Silencer (K-209) • Pin Wrench (K-233) : 1 pc.

Hammer Attachment



#### 16,000 min<sup>-1</sup> Max.

Please use it with Speed Reducer.

- A wide variety of patterns can be produced by adjusting the spring pressure and hammer speed.
- Light weight, pencil type grip makes the handpiece very comfortable to hold and easy to use.
- Adjustable spring pressure. Weight : 95 g
- Self lubricating hammer mechanism ensure excellent durability.
- Stroke Range : 0.4 mm Stroke Times : 25~4,000 times/min
- Stroke Spring Pressure : 4.4~7.1 N (Ring Adjustment Type)

#### Standard Accessories

Wrench (7 × 5.5) : 1 pc. • Bar Wrench (K-212) : 1 pc.
 Oil and Oil offer machine • Hammer Bit (For replacement) : 2 pcs.

#### Hammer Bit to be machined to required shapes (SUS-420, heat treated, approx, HRC50)

0, heat treated, approx, HRC50)	Code No.	Package
0	65301	3 pcs./pack

### <Air Motor with Chip Air Mechanism>

Air Motor with Chip Air Mechanism

Clean air is blown from the tip of the attachment to blow away cutting dust. The cooling effect reduces cutting heat and extends the life of the attachment.



Air System



#### 30,000 min<sup>-1</sup> Max.

Please use it with Speed Reducer.

- Suitable for polishing a flat surface at speed with a grinding disk pad.
- Capable of applications for rough cutting to mirror finishing.
- Speed Reduction Ratio : 3/4

	Weight :
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Standard
A CONTRACT	ø3.0 mm (Cl
and.	Optional Colle
	Standard Acc • Collet Wren • Pin Wrench • Standard A

1	Vveight: 45 g
-	Standard Size Collet Exclusive Tools p.5-25~30
	ø3.0 mm (CHC-3.0)
L	Optional Collets : CHC Group are shown in page (p.4-3)
	Standard Accessories
	<ul> <li>Collet Wrench (K-231) : 1 pc.</li> </ul>
	<ul> <li>Pin Wrench (K-233) : 1 pc.</li> </ul>
	<ul> <li>Standard Accessories : 1 set</li> </ul>

#### Standard Accessories

Code No.	Description	Package
64101	Rubber Pad (Small) O.D. ø10 mm	
64102	Rubber Pad (Med) O.D. ø20 mm	1 pc./pack
64103	Rubber Pad (Large) O.D. ø30 mm	
64203	Sand Paper Disk for small pad ø11 #180	
64207	Sand Paper Disk for small pad ø11 #600	]
64213	Sand Paper Disk for med. pad ø21 #180	
64217	Sand Paper Disk for med. pad ø21 #600	5 pcs./pack
64223	Sand Paper Disk for large pad ø31 #180	]
64227	Sand Paper Disk for large pad ø31 #600	





#### 25,000 min<sup>-1</sup> Max.

- The pencil type grip is most suitable for polishing narrow grooves, details, etc.
- Stroke Range (Fixed) : 0.8 mm
- Reciprocating Stroke (Variable) : 0~6,380 times/min



#### Standard Accessories

Code No.	Description	Package
62751	Spring Holder	
62510	Ceramic Fiber Grindstone Holder	
62814	Electroplated Diamond File 1.25 x 4 x 50 #100	1 pc./pack
60520	Ceramic Fiber Grindstone 1 x 6 x 50 #1200	1





#### **30,000 min<sup>-1</sup> Max.** Please use it with Speed Reducer.

- Perfect for finishing bottom surfaces and other tight, hard to reach areas.
   Suitable for polishing a flat surface at speed with a grinding disk pad.
- Speed Reduction Ratio : 3/4
- Use the motor in reverse rotation for clockwise rotation.



# Weight : 45 g Standard Size Collet Exclusive Tools p.5-25~30 o3.0 mm (CHC-3.0)

Optional Collets : CHC Group are shown in page (p.4-3)

- Standard Accessories \_\_\_\_\_
- Collet Wrench (K-231) : 1 pc.
  Pin Wrench (K-233) : 1 pc.
- Pin Wrench (K-233) : 1 pc.
  Standard Accessories : 1 set
- Standard Acc Code No. Description Package Rubber Pad (Small) O.D. ø10 mm 64101 64102 Rubber Pad (Med) O.D. ø20 mm 1 pc./pack Rubber Pad (Large) O.D. ø30 mm 64103 64203 Sand Paper Disk for small pad ø11 #180 64207 Sand Paper Disk for small pad ø11 #600 64213 Sand Paper Disk for med. pad ø21 #180 5 pcs./pack 64217 Sand Paper Disk for med. pad ø21 #600 6422 Sand Paper Disk for large pad ø31 #180 Sand Paper Disk for large pad ø31 64227 #600



Maximum Allowable Speed, continuous use may change depending on the material being cut and other application variables. Interchangeable with attachments form the Emax EVOlution and ELECTER E-max system.

Sand Paper Tip #600

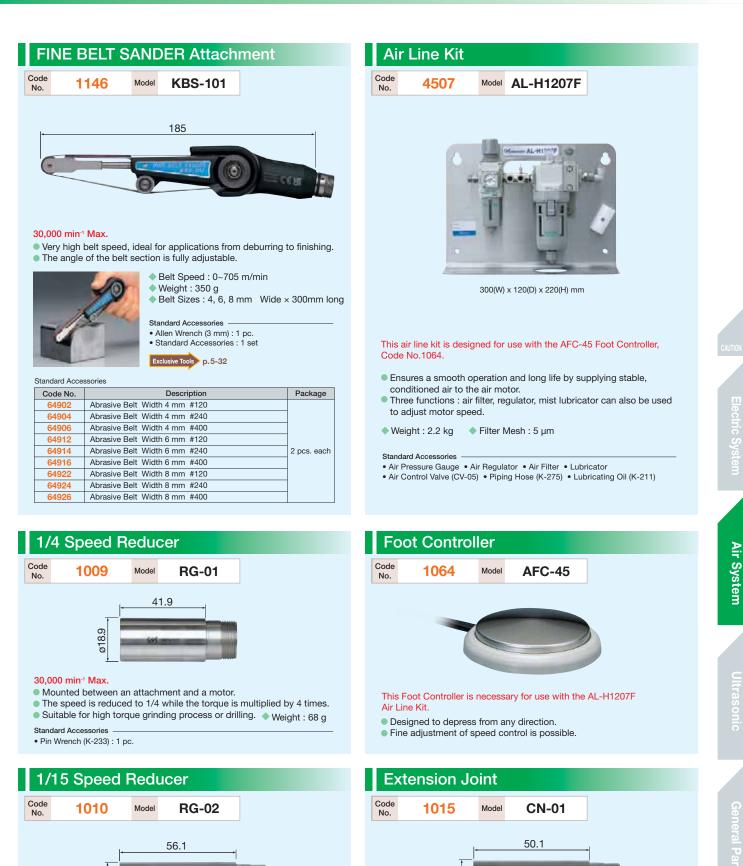
Sand Paper Tip #1000

62557

62559

10 pcs./pack





30,000 min<sup>-1</sup> Max.

ø18.9

- Mounted between an attachment and a motor.
- The speed is reduced to 1/15 while the torque is multiplied by 15 times.
- Suitable for high torque grinding process or drilling.
- Weight : 93 g
- Pin Wrench (K-233) : 1 pc.

- 35,000 min<sup>-1</sup> Max.
- Speed Ratio 1 : 1

ø18.9

- This is a joint to be connected between a motor and an attachment to extend the total length of the attachment.
- Weight : 83 g

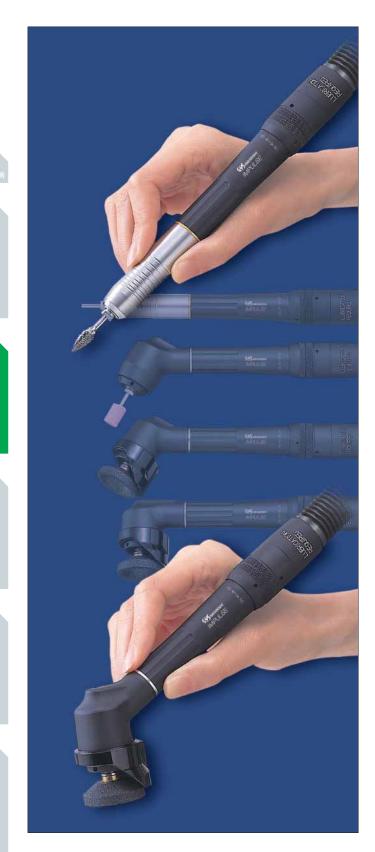
Standard Accessories

• Pin Wrench (K-233) : 1 pc.

• Order by Code No. **p.2-10** 

# PRECISION PENCIL TYPE MICRO AIR GRINDER

# **IMPULSE Series**



(1) <b>60,000</b> min <sup>-1</sup>	NSP-601
② <b>40,000</b> min <sup>-1</sup>	NA45-400 (60°)
3 <b>23,000</b> min <sup>-1</sup>	NA45-230 (60°)
④ <b>23,000</b> min <sup>-1</sup>	NA90-230 (90°)

Precision and high accuracy The smooth rotation without runout or vibration even at high speeds makes it ideal for precise microfabrication.

1

(3)

(2)

- High power and high torque NAKANISHI air motors are equipped with a special vane motor. The rotation speed is maintained even under fluctuating grinding loads, ensuring stable grinding.
- Outstanding noise reduction A silencer is attached to the end of exhaust hose as a standard.
- Excellent cost performance The Impulse series offers excellent features at a very reasonable price.

Air System



# IMPULSE SERIES ••



# Special Rotary Vane Air Motor

A special rotary vane air motor is used at the heart of the handpiece. The motor prevents the decrease in RPM that may occur due to processing load and maintains a stable grinding process.

## Exchangeable Collet

60,000 min

Standard Size : ø3.0 mm (CHS-3.0) Optional Collets : CHS Group ø0.8~ø3.175 mm

## **Twist Free Hose**

The grinder and dual hoses (air supply and exhaust) are not fixed, and the hoses swivel freely 360° without twisting. (IM-301)

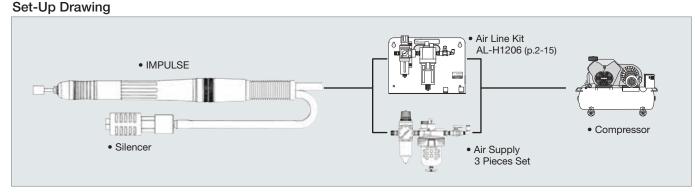
Straight IMPULSE				
Code No.	1034	Model	NSP-601	

## ON / OFF Ring

Easy to switch ON / OFF and to adjust the motor speed, turning right & left.

## **Built-in Air Filter**

Built in air filter in air inlet coupling (the connection to Air Line Kit).



Use Air Line Kit AL-H1206 or air supply 3 pieces set. (Air Filter, Air Regulator, Lubricator)

**PRECISION AIR GRINDER** 

# IMPULSE AIR GRINDER

# **Straight / 60° IMPULSE**



CHS Group (p.4-4)

40,000 min<sup>-1</sup>

# Straight IMPULSE

# **60,000** min<sup>-1</sup>

Model NSP-601	Code No.	1034
	Model	NSP-601

ø3.0 mm (CHS-3.0) Optional Collets : CHS Group are shown in page (p.4-4)

		COURED
and the second se		

- Straight type is ideal for high speed precision grinding.
- The front part of the NSP-601 model is made of stainless steel; the back portion of aluminum alloy.
- The safety design of clamping the chuck up to 29 mm maintains stable rotation of the cutting tool.
- The air motor is assembled with a special vane design which keeps constant speed under load providing stable grinding and polishing operation.

# 60° IMPULSE

# 40,000 min<sup>-1</sup>

Code No.	1035
Model	NA45-400

## ø3.0 mm (CHS-3.0)

Optional Collets : CHS Group are shown in page (p.4-4)



- Angle model's housing are made of aluminum alloy.
- Ideal for removing sharp edges at corners and surfaces difficult to reach with straight type handpieces.

210 g

		Inlet Air Hos Eraser Hose Standard Acc • Collet ø3.0 r • Mounted Po • Silencer (K-2	ption : 165 Nℓ Pressure : 0.4~0.6 se Length : 1.5 m e Length : 1.2 m	9 MPa 	- d <u>1-</u>		
Code No.	d	D		L	Weight	Speed	Collet
1034	ø17	ø23.9		168	165 g	60,000 min <sup>-1</sup>	ø0.8~ø3.175 mm

161

ø23.9

ø28.6

39.6

p.2-13

1035



# IMPULSE AIR GRINDER

**PRECISION AIR GRINDER** 

# **Super Cut IMPULSE**

### Exclusive Tools p.5-25~30



## 90° Super Cut IMPULSE

# 23,000 min<sup>-1</sup>

Code No.	1036
Model	NA90-230

### Standard Size Collet

ø3.0 mm (CHS-3.0)

Optional Collets : CHS Group are shown in page (p.4-4)



Code No.	Description	Package
42423	1 pc.	
64822		
64836	1 pc./pack	
64837		
64222		
64225	2 pcs./pack	
64227		



# 60° Super Cut IMPULSE

# 23,000 min<sup>-1</sup>

Code No.	1037
Model	NA45-230

### Standard Size Collet

ø3.0 mm (CHS-3.0) Optional Collets :

CHS Group are shown in page (p.4-4)



Code No.	Description	Package
42423	Mounted Points	1 pc.
64822	Rubber Pad	
64836	Cup Wheel	1 pc./pack
64837	Cup Wheel	
64222	Sand Paper Disk ø31 #120	
64225	Sand Paper Disk ø31 #320	2 pcs./pack
64227	Sand Paper Disk ø31 #600	

### Exclusive Tools p. 5-25~30

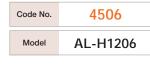
 With Polishing Sander With Rubber Pad With Mounted Point





		Specifications Air Consumption : 165 Nℓ /min Proper Air Pressure : 0.4~0.6 MPa Inlet Air Hose Length : 1.5 m Eraser Hose Length : 1.2 m Standard Accessories • Grindstone Axis (NCH-01) : 1 pc. • Silencer (K-208) : 1 pc. • Wrench (8 x 5) : 1 pc. • Bar Wrench (K-212) : 2 pcs. • Hose (K-213) : 1.5 m • Allen Wrench (1.5 mm) : 1 pc.			e		→  ■■■ ■
Code No.	d	D		L	Weight	Speed	Collet
1036	ø33.5	ø23.9	34	156	190 g	23,000 min <sup>-1</sup>	ø0.8~ø3.175 mm
1037	ø33.5	ø23.9	39.6	163	190 g	23,000 min <sup>-1</sup>	CHS Group (p.4-4)

# Air Line Kit (Automatic Lubricating Device)



Air Pressure Gauge 
 Air Regulator

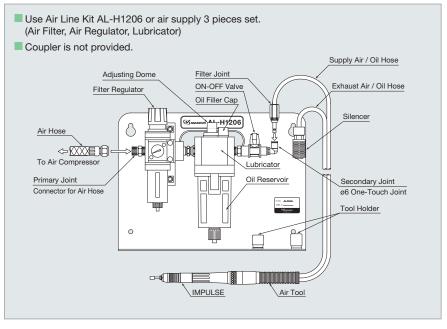
- Air Filter 
   Lubricator
- Air ON-OFF Valve
- Piping Hose (K-275) : 2 m
- Lubricating Oil (K-211) : 1 pc.



300(W) x 120(D) x 220(H) mm

- Supplies a smooth air flow and automatic lubrication for long life and stable power.
- By adjustment of auto lubrication and air flow, this will help extend the life of air grinder.
- Best for grinding and polishing processes, AL-H1206 Air Line Kit has a compact body with a carrying handle and holder to put the IMPULSE in.
- Weight : 2.2 kg
   Filter Mesh : 5 μm

### **Piping Connection Diagram**

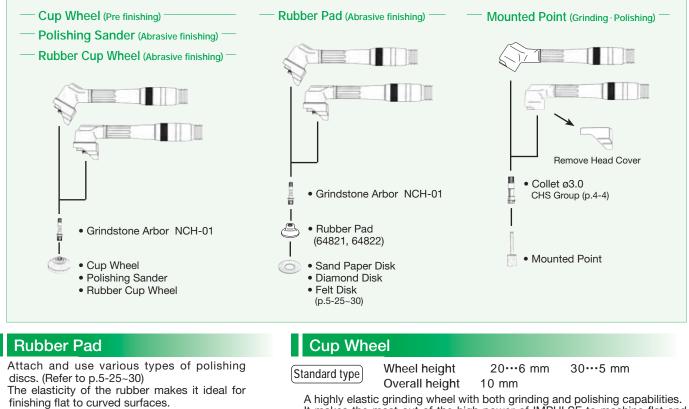


### **IMPULSE Series Spare Parts**

Product	Description	Code No.	Model	Fit to
	Grindstone Arbor (for Cup Wheel & Rubber Pad)	1045	NCH-01	IMPULSE
	Head Cover	1043	CNA	IMPULSE
8	Hose 1.5 m	1038	K-213	IMPULSE
	Silencer Small (w/Metal Fittings)	1061	K-208	IMPULSE
	Wrench 8 x 5	2012		IMPULSE
	Bar Wrench (72 mm)	2013	K-212	IMPULSE
	Allen Wrench (1.5 mm)			IMPULSE Available in the market
	Lubricating Oil (70cc)	1057	K-211	- For Air Line Kit AL-H1206
	Lubricating Oil (1 )	1058	K-202	TO AI LINE ALAL'HIZOU
	Filter Joint (for 6 Quick Disconnecting Joint)	2039	FJ-02	(For K-213 Hose)



## The Exchangeable Attachment Chart



 5 per pack
 23,000 min<sup>-1</sup> Max.

 Ø20
 Ø30

 Ø11
 Ø11

 Ø11
 Ø11

 Ø20
 Ø11

 Ø30
 Ø11

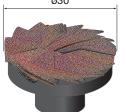
 <

# Flap Sanding Disc

This is a sanding disc for high speed rotation with layered and bonded abrasive cloth. Compared to a grindstone, it has a softer bite for

faster polishing. The overlapping abrasive cloths provide a new

abrasive surface, resulting in excellent durability. ø30



Convenient Assorted set for trial polishing All grain sizes (5 types x 1 each) Total 5 pieces

Code No. 64850

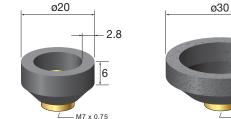
∠\_\_\_\_ M7 x 0.75 5 per pack 23,000 min<sup>-1</sup> Max.

Grit	Code No.
# 80	64842
# 120	64844
# 180	64846
# 240	64847
# 400	64849

A highly elastic grinding wheel with both grinding and polishing capabilities. It makes the most out of the high power of IMPULSE to machine flat and curved surfaces with high efficiency and softness.

Compared with grinding wheels, there is no bite and the roughness of the finished surface can be finely adjusted.

The use of a special bonding agent reduces clogging and allows the processing of a wide range of materials including general steel, aluminium, copper, brass and castings.



12 per pack 23,000 min<sup>-1</sup> Max.

Grit	Wheel hardness	Code No.(20)	Code No.( 30)
#36	Standard	64830	64835
#46	Hard	64831	64836
#80	Standard	64832	64837
#80	Hard		64838

### Thin long-life type

Wheel height 7.5 mm Overall height 10 mm Ideal for tight spaces and detail works.



10 per pack 23,000 min<sup>-1</sup> Max.

TU per pack 23,000 min <sup>-1</sup> Max.			
Grit	Wheel hardness	Code No.	
#36	Hard	64861	
#46	Hard	64862	
#80	Hard	64863	

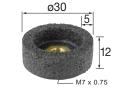
## Long-life type

Wheel height 12 mm Overall height 14.5 mm 20% longer Wheel life than Standard type.

– M7 x 0.75

4

5



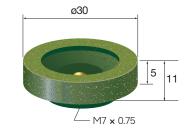
10 per pack 23,000 min<sup>-1</sup> Max.

TO PET PACK 20,000 min Max.				
Grit	Wheel hardness	Code No.		
#36	Hard	64865		
#46	Hard	64866		
#80	Hard	64867		

# **Rubber Cup Wheel**

- Highly elastic rubber grinding wheel with both grinding and polishing properties.
- Highly efficient machining of flat and curved surfaces with a soft touch utilizing the high power of IMPULSE.
- Compared with grinding wheels, the impulse wheel does not bite and allows fine adjustment of roughness of finished surfaces.
- The use of a special bonding agent reduces clogging and enables machining of a wide range of materials, including general steel, aluminum, copper, brass, and castings.





10 per pack		23,000	min <sup>-1</sup> Max.
Grit	C	Color	Code No.
# 60	Br	rown	64851
# 80	Red		<b>64852</b>
# 120	Blue		64853
# 180	Olive		64854
# 220	Green		64855
# 320	Brown		64856

Convenient Assorted set for trial polishing All grain sizes (6 types x 2 each) Total 12 pieces

Code No. 64859

NA90-230



23,000 min<sup>-1</sup>

ø30

Welded Diamond Cup Wheel

Diamond abrasive grains are welded to the surface of the cup-shaped base under vacuum and high temperature conditions using a special alloy.

<6 Key Features> Cost saving and ecological benefits

Significantly reduced dust generation and improved working environment. Generally, resinoid wheels generate a lot of dust due to their own wear and tear.

This wheel does not generate any dust from itself. The large protrusion of diamond abrasive grains gives a sharp cutting edge and a much

better cutting power. The special welding method ensures strong diamond grain retention and excellent durability.

Greatly reduced sparks and odours during grinding.

No wear of the wheel itself and no change in the wheel's rim speed, resulting in a uniform surface.

Longer wheel life, less tool changes and less wasted machining time.

### <Applications>

Suitable for grinding cast irons, castings, hard rubbers, FRP, stones, concretes and hard materials.

Overall height 13 mm

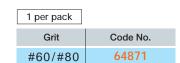
6



– M7 × 0.75



Enlarged photo of abrasive grains









# PRESTO II



# PRESTO II AIR TURBINE GRINDER

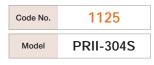
# **ULTRA-HIGH SPEED AIR TURBINE GRINDER**

# PRESTO II

- An astonishing 320,000 rpm. Smooth cutting without any resistance enables precise cutting and processing.
- Clean cutting is possible with the oilless air grinder. No oil sprays out to prevent the workpieces and hands from getting dirty.
- Lightweight aluminum body (71 g) with a palm-sized overall length (109 mm). Highprecision processing of minute parts is possible at the same touch when holding a ball-point pen.



# **PRESTO II Standard Set**



Standard Equipment

• Presto Handpiece (PR-304) : 1 pc.

**PRESTO Handpiece** 

1122

**PR-304** 

- Air Line Kit (PRII-06) : 1 pc.
- Foot Controller (AFC-40) : 1 pc. • Handpiece Holder (Z014) : 1 pc.

320,000 min<sup>-1</sup>

Weight : 71 g (w/o Hose)

Standard Accessories • 2 m Hose

Code No.

Model



#### Specifications

Rotating Speed	: 320.000 min <sup>-1</sup>
Proper Air Pressure	,
Air Consumption	: 40 N /min
Inside Diameter	: ø1.6 mm Bur Only
Filter Mesh	: 5 µm
	- 1

**Rubberized Abrasives** 

Carbide Cutters

5.6 SAMANAN PRESTO 7

## One-touch ring type bur replacement

- Ultra-high speed no lube air turbine handpiece ideal for delicate processing application.
- Built-in dust protection mechanism developed by NAKANISHI ensures long durability.
- Chip air blows away the cutting powder and cools the cutting tool.
- Flexible tubing ensures excellent workability reducing fatigue to the operator's hand for long continuous use.

## **PRESTO II Spare Parts**

Product	Description / Specifications	Code No.	Model
EI.	PRESTO II Air Line Kit (w/o Lubricator / Filter Mesh 5 µm)	1126	PRII-06
-@	PRESTO II Cartridge	1120	PR-03
	Foot Controller	1124	AFC-40
	Piping Hose (ø6.0) 2 m Long	2041	K-237
0	Air Turbine Hose (ø5.1) 2 m Long	2042	K-238
62	Pin Wrench	2002	T-751

### ø1.6 mm tools for PRESTO II



Electroplated Diamond Burs



Mounted Points

p.2-18 Order by Code No.

108.6



# **Ultrasonic System Products**

# INDEX

# **Sheenus ZERD** Series

Featuresp.	3-3~4
Set Products ·····	p.3-5
Controllers / Handpiece / Parts	p.3-6

# >>> Sonic Cutter ZERD Series

Features p.3-7~8
Set Products p.3-9
Controllers / Handpiece / Parts p.3-10





**Ultrasonic Polisher** 



**Ultrasonic Cutter** 

# **Sheenus ZERD** Ultrasonic Polisher



ON/OFF

0

A

Innus I FRID

р.3-3



"ZERO magic" Achieve ZERO burden in polishing operations

# **Sheenus ZERO** Series

High-speed polishing system using ultrasonic vibrations of 19,000 to 29,000 times per second with a maximum amplitude of 40  $\mu$ m. Vibration is not conveyed to the hand, and safety is further improved with high efficiency through circuit optimization and a heat generation protection function.

# Improved visibility

The digital LED display on the controller clearly shows the status of the operating function. The Blue LED on the handpiece will indicate whether the power is ON or OFF.





# Improved energy savings

Rated power consumption is reduced by 13 % compared to the previous model. (SHEENUS neo : 31 W Sheenus ZERO : 27 W)

## Light weight

The weight of the controller has been reduced by 29 % compared to the previous model. (SHEENUS neo : 2.1 kg Sheenus ZERO : 1.5 kg) Allows ease to carry around.

Adapted the worldwide power supply, 100 - 240V High-frequency noise is reduced by a sine wave drive.

## High efficiency power

Transmission efficiency has been improved by 16 % at maximum compared to the previous model.

## Heat protection function

Sheenus ZERO automatically suppresses the output and keeps the temperatures from rising to allow for continuous use.

# ULTRASONIC POLISHER

# Sheenus ZERO Set

Sheenus ZERO can be used for grinding, polishing and mirror finishing on a wide range of materials from aluminum dies to cemented carbide dies. It is also perfect for plastic molds, press, casting, forging, trimming and header dies.

This tool quickly removes hard layers of EDM deposits and polishes difficult areas such as complex corners and ribs.

Capabilities include deburring, grinding and polishing of precision molds, dies electronic and ceramic components.



Adapted the worldwide power supply, 100 - 240V. Please choose the plug type of main power cord.

### Standard equipment

- •Controller : 1 pc.
- •Handpiece : 1 pc.
- •Tool box (Plastic) : 1 pc.
- Wrench (10 mm) : 2 pcs.
- •Hexagon wrench (2.5 mm) : 1 pc.
- •Foot switch (FC-24) : 1 pc.
- •Spare fuse (T1.6AH 250V) : 2 pcs.
- •Main power cord (2 m) : 1 pc.
- (Plug type : 120V or 230V)

### •Tools : 1set

#60101 Electroplated diamond file
(#200, Flat taper, 4 x 50 mm, t=0.4) : 1 pc.
#60519 Ceramic fiber grindstone
(#800, Flat, 6 x 50 mm, t=1.0) : 1 pc.
#60902 Tip holder (For round, ø 3.0 tip) : 1 pc.
#60922 Tip holder (For flat, t=1.0 tip) : 1 pc.



Ultrasonic



SERIES

# <u>Sheenus ZERO</u>

# Sheenus ZERO Controller



Hexagon wrench 2.5 mm Available in the market

# Sonic Cutter ZERD

MNAKANISHI

Sanic CutterZERD

ON/OFF

WATT

MIN

MAX



"ZERO Stress" Complex shapes can be created as desired.

# **Sonic Cutter ZERD** Series

Sonic Cutter ZERO is a high performance cutter applying ultrasonic vibration at a rate of 38,000 - 40,000 times per second. The easy to maneuver razor sharp cutting edge enables delicate work even on complicated shaped objects.

Ultrasonic vibration provides a sleek and precise finish.

# Improved visibility

The digital LED display on the controller clearly shows the status of the operating function. The Green LED on the handpiece will indicate whether the power is ON or OFF.





# Lighter weight

The weight of the controller has been reduced by 46 % compared to the previous model. (Sonic Cutter: 2.6 kg Sonic Cutter ZERO : 1.4 kg)

# Overheat protection function

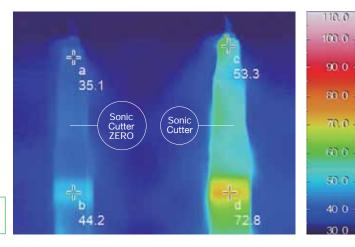
The overheat protection function enables continuous use. When a specified temperature is detected, the output will be automatically adjusted to suppress the temperature from rising.

If the excessive heat is detected, the controller will stop operating for safety.

Adapted the worldwide power supply, 100 - 240V

# Reduction of heat level in handpiece

Improvements in the transducer achieved a lower heat level by 28.6 degrees Celsius maximum compared to the previous model.



# ULTRA-SONIC CUTTER **Sonic CutterZERD** Set

Especially effective for cutting complicated and precise shaping. (For cutting fabrics, latex, films, plastics, urethanes and PCB pattern retouching, etc.) Efficient for cutting, clipping and deburring of various thin materials. An accurate and sharp cut can be ensured as there are no annoying vibrations felt on the handpiece.



### Standard equipment

- •Controller : 1 pc.
- •Handpiece : 1 pc.
- •Spare blades (BDC-200P 30°) : 40 pcs.
- Hexagon wrench (2 mm) : 2 pcs.
  Spare set screws (M4 x P0.7 x L4) : 4 pcs.
- •Spare fuse (T1.6AH 250V) : 2 pcs.
- •O-ring : 1 pc.
- •Main power cord (2 m) : 1 pc. (Plug type: 120V or 230V)

Code No.	7782	Model	US-40C Set 120V
Code No.	7783	Model	US-40C Set 230V

Adapted the worldwide power supply, 100 - 240V. Please choose the plug type of main power supply cord.



# onic CutterZERO

# Sonic Cutter ZERO Controller



Please choose the plug type of main power supply cord.

## Sonic Cutter ZERO Handpiece

The vibration is not transmitted to the users' hand to enable a desired cutting result. Heat protection function enables continuous use without any concerns of overheating. Sonic Cutter ZERO handpiece performs sharp cutting and makes beautiful cutting surface.

#### **Specifications**

Oscillator : Bolt-clamped Langevin type Setting the blade: screwed the blade W4 mm x thickness 0.38 mm Length of cord : 3 m 25 Spinic Cutter ZERO Dimensions : Max. ø 25 x L166 mm Weight: 120 g (excluding cable) Standard accessories 166 Spare blades (BDC-200P 30 °) : 40 pcs. Hexagon wrench (2 mm) : 2 pcs. Spare set screws (M4 x P0.7 x L4) : 4 pcs. O-ring: 1 pc. Sonic Cutter ZERO is not compatible with Sonic Cutter. Code **US-40C** 7787 Model No.

# Sonic Cutter ZERO Spare Parts

Product	Code No.	Description
	8103	FC-24 Foot switch (ON / OFF switch only)
	BDC-200P	Spare Blade Made by NT Incorporated Spare blade is available at a shop near you.

LED



# **General Parts**

# INDEX

CHC

CHG CHH CHM CHS K-252 K-253



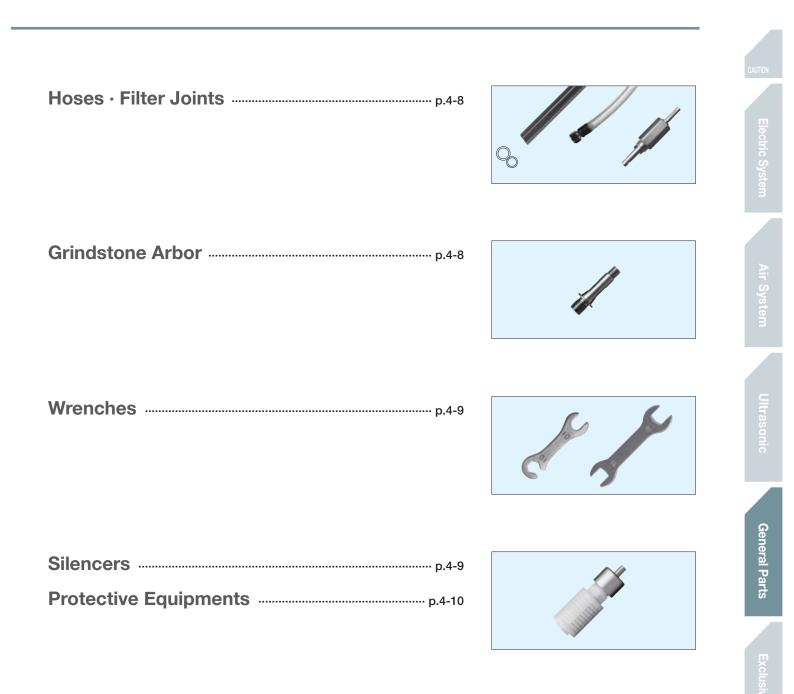
Motors · Motor Cords · Power Supply Cords ..... p.4-5~6 Head Cover, Carbon Brush

PRESTO II · FINE BELT SANDER Parts ...... p.4-7









р.4-2

# **CHG Group**



G-200 · EHG-400		
Code No.	Model	I.D.
91105	CHG-0.5	0.5
91106	CHG-0.6	0.6
91107	CHG-0.7	0.7
91108	CHG-0.8	0.8
91109	CHG-0.9	0.9
91110	CHG-1.0	1.0
91111	CHG-1.1	1.1
91112	CHG-1.2	1.2
91113	CHG-1.3	1.3
91114	CHG-1.4	1.4
91115	CHG-1.5	1.5
91116	CHG-1.6	1.6
91117	CHG-1.7	1.7
91118	CHG-1.8	1.8
91119	CHG-1.9	1.9
91120	CHG-2.0	2.0
91121	CHG-2.1	2.1
91122	CHG-2.2	2.2
91123	CHG-2.3	2.3
91124	CHG-2.4	2.4
91125	CHG-2.5	2.5
91126	CHG-2.6	2.6
91127	CHG-2.7	2.7
91128	CHG-2.8	2.8
91129	CHG-2.9	2.9
91130	CHG-3.0	3.0
91131	CHG-3.1	3.1
91132	CHG-3.2	3.2
91133	CHG-3.3	3.3
91134	CHG-3.4	3.4
91135	CHG-3.5	3.5
91136	CHG-3.6	3.6
91137	CHG-3.7	3.7
91138	CHG-3.8	3.8
91139	CHG-3.9	3.9
91140	CHG-4.0	4.0
91141	CHG-4.1	4.1
91142	CHG-4.2	4.2
91143	CHG-4.3	4.3
91144	CHG-4.4	4.4
91145	CHG-4.5	4.5
91146	CHG-4.6	4.6
91147	CHG-4.7	4.7
91148	CHG-4.8	4.8
91149	CHG-4.9	4.9
91150	CHG-5.0	5.0
91151	CHG-5.1	5.1
91152	CHG-5.2	5.2
91153	CHG-5.3	5.3
91154	CHG-5.4	5.4
91155	CHG-5.5	5.5
91156	CHG-5.6	5.6
91157	CHG-5.7	5.7
91158	CHG-5.8	5.8
91159	CHG-5.9	5.9
91160	CHG-6.0	6.0
91190	CHG-0.73	0.73
91192	CHG-2.35	2.35
91193	CHG-3.175	3.175
91194	CHG-4.76	4.76
91196	CHG-6.35	6.35

# **CHC** Group

d	17.2

Fit to IC-300 · KC-300 · EIC-300 · EKC-300				
Code No.	Model	I.D.		
90416	CHC-1.6	ø1.6		
90492	CHC-2.35	ø2.35		
90430	CHC-3.0	ø3.0		
90493	CHC-3.175	ø3.175		

# **CHH Group**

# d \_\_\_\_\_\_ 33.9

Code No.	Model	I.D.			
90603	CHH-0.3	0.3			
90604	CHH-0.4				
90605	CHH-0.5	••••••			
90606	CHH-0.6	0.6			
90607	CHH-0.7	0.7			
90608	CHH-0.8	0.8			
90609	CHH-0.9	0.9			
90610	CHH-1.0	1.0			
90611	CHH-1.1	1.1			
90612	CHH-1.2	1.2			
90613	CHH-1.3	1.3			
90614	CHH-1.4	1.4			
90615	CHH-1.5	1.5			
90616	CHH-1.6	1.6			
90617	CHH-1.7 1.7				
90618	CHH-1.8 1.8				
90619	CHH-1.9	1.9			
90620	CHH-2.0	2.0			
90621	CHH-2.1	2.1			
90622	CHH-2.2	2.2			
90623	CHH-2.3	2.3			
90624	CHH-2.4	2.4			
90625	CHH-2.5	2.5			
90626	CHH-2.6	2.6			
90627	CHH-2.7	2.7			
90628	CHH-2.8	2.8			
90629	CHH-2.9	2.9			
90630	CHH-3.0	3.0			
90692	CHH-2.35	2.35			
90693	CHH-3.175	3.175			

# <PARTS> COLLETS



# **CHM Group**

\_

d	34.4

Fit to — BMH-300

DMI 1-500							
Code No.	Model	I.D.					
90910	CHM-1.0	ø1.0					
90916	CHM-1.6	ø1.6					
90920	CHM-2.0	ø2.0					
90992	CHM-2.35	ø2.35					
90930	CHM-3.0	ø3.0					
90993	CHM-3.175	ø3.175					

# K-253



Fit to —

MFC-300M							
Code No.	Model	I.D.					
90016	K-253	ø1.6					

# **CHS Group**



#### Fit to \_\_\_\_\_\_ ERA-270 · IMPULSE SERIES

Code No.	Model	I.D.
90508	CHS-0.8	ø0.8
90509	CHS-0.9	ø0.9
90510	CHS-1.0	ø1.0
90511	CHS-1.1	ø1.1
90512	CHS-1.2	ø1.2
90513	CHS-1.3	ø1.3
90514	CHS-1.4	ø1.4
90515	CHS-1.5	ø1.5
90516	CHS-1.6	ø1.6
90517	CHS-1.7	ø1.7
90518	CHS-1.8	ø1.8
90519	CHS-1.9	ø1.9
90520	CHS-2.0	ø2.0
90521	CHS-2.1	ø2.1
90522	CHS-2.2	ø2.2
90523	CHS-2.3	ø2.3
90592	CHS-2.35	ø2.35
90524	CHS-2.4	ø2.4
90525	CHS-2.5	ø2.5
90526	CHS-2.6	ø2.6
90527	CHS-2.7	ø2.7
90528	CHS-2.8	ø2.8
90529	CHS-2.9	ø2.9
90530	CHS-3.0	ø3.0
90593	CHS-3.175	ø3.175

# K-252

ø1.6 <u>12.7</u>

Fit to \_\_\_\_\_ MFC-300S

VIFC-3003		
Code No.	Model	I.D.
90316	K-252	ø1.6

# 

Product	Description	Code No.	Model	Fit to
97 97	Standard Type Motor	8086	ENK-410S	Emax EVOlution NE249
	Torque Type Motor	8087	ENK-250T	Emax EVOlution NE249
	LUSTER	1483	NLS-110	Emax EVOlution NE249

# 

Product	Description	Code No.	Model	Fit to	Switch color
	Straight Cord : 1.5 m	8088	ENKCD-410S	ENK-410S (Standard Type Motor)	Blue
	<with switch=""></with>	8089	ENKCD-250T	ENK-250T (Torque Type Motor)	Green

## ELECTER *Emax* Motors

Product	Description	Code No.	Model	Fit to
97	Standard Type Motor	8003	NK-351	ELECTER E-max NE129
97 5880 97	Torque Type Motor	8012	NK-261	ELECTER E-max NE129

## ELECTER *Emax* Motor Cords

Product	Description	Code No.	Model	Fit to	Switch color
	Coiled Cord : 1.5 m <with switch=""></with>	8004	NCL-351C	NK-351 (Standard Type Motor)	Blue
		8013	NCL-261C	NK-261 (Torque Type Motor)	Green
	Straight Cord : 2 m <with switch=""></with>	8005	NCL-351S	NK-351 (Standard Type Motor)	Blue
		<with switch=""></with>	8014	NCL-261S	NK-261 (Torque Type Motor)
<b>O</b>	Extension Straight Cord : 3 m	8051	NCL-EXT	ELECTER E-max Motor (All Kinds)	

## Espert 500 Motor Cords

Product	Description	Code No.	Model	Fit to		
$\bigcirc$	Espert 500 Compact Motor Cord	9093	ENKCD-50C	ENK-500C		
	Espert 500 Torque Motor Cord	9094	ENKCD-50T	ENK-500T		

Γ

# <PARTS> POWER SUPPLY CORDS



## Power Supply Cords

Plug Type	Main Usable Area	Product	Code No.	Model	Fit to Controller
For 100V	For Jopon		1484	K-269	Emax EVOlution
(A type)	For Japan		8057	U403013	ELECTER / ESPERT Sheenus ZERO / Sonic Cutter ZERO
For 120V	For U.S.A.		1485	U508013A001	Emax EVOlution
(B type)	and Canada		7728	U166A013A	ELECTER / ESPERT Sheenus ZERO / Sonic Cutter ZERO
For 230V	<b>F F</b>		1486	U508014A	Emax EVOlution
(D type)	For Europe		7729	U260414	ELECTER / ESPERT Sheenus ZERO / Sonic Cutter ZERO

## Foot Pedals

Product	Description	Code No.	Model	Fit to
-	Foot Controller ON-OFF and speed change can be accomplished.	8106	FC-64	Controller Emax EVOlution NE249
	Foot Pedal ON-OFF and speed change can be accomplished.	1440	FC-40	Controller ELECTER E-max NE129 · ESPERT 500 NE96
	Foot switch	8103	FC-24	Sheenus ZERO · Sonic Cutter ZERO
	East Oraclas II.a.	1064	AFC-45	ROTUS · Air Line Kit AL-H1207F
	Foot Controller	1124	AFC-40	PRESTO II PRII-06

## Handpiece Stand, Handpiece Holder & Head Cover

Product	Description	Code No.	Model	Fit to
	Handpiece Stand	8104	K-274	Emax EVOlution · ELECTER E-max · SHEENUS neo ESPERT 500
	Handpiece Holder	8107	K-273	Controller Emax EVOlution NE249
	Head Cover	1043	CNA	IMPULSE

### Carbon Brushes (each 2 pcs.)

Product	Description	Code No.	Model	Fit to
ŶŶ	Carbon Brush	1424	E023011	NK-351 · NK-350 · NK-804T · NLS-100
ηŢ		1425	E037011	NK-151 · NK-261 · NK-150 · ET II NK-260N

## PRESTO II Parts

Product	Description	Code No.	Model	Fit to
-0+	PRESTO II Cartridge	1120	PR-03	PRESTO II

### FINE BELT SANDER Parts

Product	Description	Code No.	Model	Fit to
	Tension Pulley	1103	TP-12A	FINE BELT SANDER KBS-101 · EBS-101
	Tension Pulley Assembly	1104	TPA-12A	FINE BELT SANDER KBS-101 · EBS-101



#### Lubricating Oil

Product	Description	Code No.	Model	Fit to
	Lubricating Oil (70cc)	1057	K-211	Air Line Kit AL-H1206 · AL-H1207F
9	Lubricating Oil (1)	1058	K-202	

#### Air Line Kits

Product	Description	Code No.	Model	Fit to
	<b>Air Line Kit</b> (ø6 joint / Filter Mesh 5 µm)	4506	AL-H1206	IMPULSE
T	<b>Air Line Kit</b> (ø6 joint / Filter Mesh 5 µm)	4507	AL-H1207F	ROTUS This air line kit is designed for use with the AFC-45 foot controller, Code No.1064 (p.4-7).
e T.	PRESTO II Air Line Kit (w/o Lubricator / Filter Mesh 5 µm)	1126	PRII-06	PRESTO II

#### Hoses

Product	Description	Code No.	Model	Fit to
8	Hose 2 m (INLET)	2027	K-206	ROTUS IM-301
	Hose 2 m (INLET, Chip Air Mechanism)	2020	K-207	ROTUS IM-300
8	Hose 1.5 m	1038	K-213	IMPULSE
	Hose for Piping 2 m (ø6.0)	2041	K-237	PRESTO II
0	Turbine Hose 2 m (ø5.1)	2042	K-238	PRESTO II
1	Hose for Piping 2 m with Metal Fitting	2070	K-275	For Air Line Kit

#### Filter Joints

Product	Description	Code No.	Model	Fit to
	Filter Joint (for ø6 Quick Disconnecting Joint)	2038	FJ-01	(For K-206 Hose) (For K-207 Hose)
	Filter Joint (for ø6 Quick Disconnecting Joint)	2039	FJ-02	(For K-213 Hose)

#### Grindstone Arbor

Product	Description	Code No.	Model	Fit to	
29	Grindstone Arbor (for Cup Wheel & Rubber Pad)	1045	NCH-01	IMPULSE	

Product	Description	Code No.	Model	Fit to
27.7	Collet Wrench	2006	K-232	MFC-300S · MFC-300M
	Collet Wrench	2007	K-231	IC-300 · KC-300 · EIC-300 · EKC-300
	Wrench 4 x 7 (for K-231)	2068		IC-300 · KC-300 · EIC-300 · EKC-300
	Bar Wrench (72 mm)	2013	K-212	HG-200 · HA-500 · EHG-400 · IMPULSE
59.5	Wrench 6 x 4.5	2001		BMH-300
	Wrench 7 x 5.1	2009		IH-300 · IR-310 · BMH-300 · EHR-500 · EHR-401 EHL-401 · ERA-270
80	Wrench 8 x 5	2012		ERA-270 · IMPULSE
77.5	Wrench 10 x 10	2008		HG-200 · EHG-400
L .	Wrench 16 x 18 (Length 125 mm)	2047		SLS-16
and the second se	Wrench 20 x 24 (Length 150 mm)	2018		SLS-16 · EIC-300 · EKC-300 · ERA-270 · ECN-011
85	Pin Wrench	2014	K-233	NK-351 · ENK-410S · IH-300 · IR-310 · HG-200 · BMH-300 MFC-300S · MFC-300M · IC-300 · KC-300 · RG-01 · RG-02 CN-01 · EHR-500 · EHL-401 · ERG-01B · ERG-01 · IM-301 · IM-300
	Pin Wrench	2002	T-751	PRESTO II
~	Wrench with Handle (8 mm)	2016	K-248	Length : 104 mm
	Wrench with Handle (10 mm)	2017	K-249	Length : 105 mm
-	L Shaped Wrench (9 mm)	2055		EHR-500 · IR-310 · IH-300
2	Wrench (10 mm)			Sheenus ZERO
	Allen Wrench (1.5 mm)			ML-8 · EML-8 · SLS-16 · IMPULSE
	Allen Wrench (2 mm)			NLS-110 · LS-100 · NLS-100 · ELS-100 · Sonic Cutter ZERO
	Allen Wrench (2.5 mm)			Sheenus ZERO
	Allen Wrench (3 mm)		_	KBS-101 · NLS-110 · NLS-100 · LS-100 · ELS-100 · EBS-101

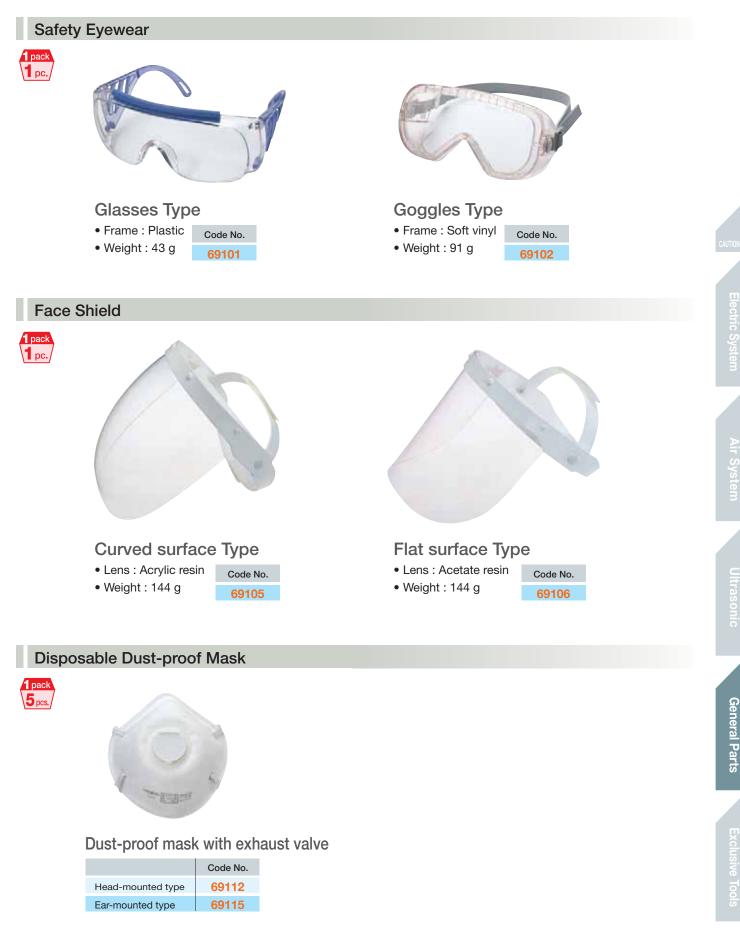
#### Wrenches

Product	Description	Code No.	Model	Fit to
	Silencer Large (with Metal Fitting)	1060	K-209	ROTUS
	Silencer Small (with Metal Fitting)	1061	K-208	IMPULSE



# Protective Equipments

Always use safety glasses, mask, face guard for your safety.



# LINE UP



Exclusive Tools for Ultrasonic Polisher "Sheenus ZERO"



Exclusive Tools for Electromotive Polisher "LUSTER"



Exclusive Tools for Electromotive Polisher "MINI-LUSTER"



Exclusive Tools for Electromotive Polisher "SWING-LUSTER"



Exclusive Tools for "ANGLE TYPE"



"MINI-ANGLE TYPE"



Exclusive Tools for "FINE BELT SANDER"

# NAKANISHI Exclusive Tools

Exclusive Tools for "Sheenus ZERO" ······	p.5-5~12
Exclusive Tools for "LUSTER" ••••••••••••••••••••••••••••••••••••	p.5-13~18
Exclusive Tools for "MINI-LUSTER" ••••••	p.5-19~22
Exclusive Tools for "SWING-LUSTER" ••••••••••••••	p.5-23~24
Exclusive Tools for "ANGLE TYPE" ••••••••••••••••••••••••••••••••••••	p.5-25~30
Exclusive Tools for "MINI-ANGLE TYPE" ······	••• p.5-31
Exclusive Tools for "FINE BELT SANDER" ······	••• p.5-32

The pages are organized by code number, so you can find the code number you need by checking the code numbers printed at the top of the left and right pages.

## SHANK DIAMETER

SHANK 03.0

Indicates the shank diameter of various types of shafted tools.

NAKANISHI micro grinders use a collet system to maintain high precision. Please prepare a collet that corresponds to each shank diameter.

## Grit Size (Mesh Size)

This indicates the size (roughness) of the abrasive grains used in various types of polishing / grinding materials. The larger the number, the smaller (finer) the grit size, and conversely, the smaller the number, the larger (coarser) the grit size (roughness). This is the most significant factor that affects the roughness of the finished surface.

•Rough Finishing •••• 46, 54, 60, 70, 80, 90 •Pre Finishing •••••• 100, 120, 150, 180 •Middle Finishing •••• 220, 240, 280, 320, 400 •Finishing •••••• 500, 600, 700, 800, 1000 Extra Fine to Mirror Finishes ••••• 1200, 1500, 1800, 2000,

3000, 4000, 6000, 8000 ....

#180

Quantity in Standard Package

30.000 min<sup>-1</sup>

## **Maximum Allowable Speed**

Do not exceed the maximum allowable speed. For safety reasons, always use below the indicated allowable speed.

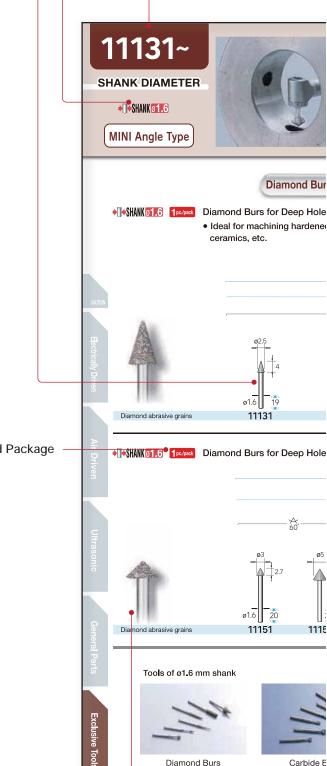
If this is the first time you are using the equipment or tip tool, start with a low speed and gradually increase it to reach the most appropriate speed for use.

Conditions may vary depending on the type, shape, overall length, and wear condition of the tip tool, so please work with constant care.

The maximum allowable operating speed is for when the overhang is under 10 mm. If the overhang is more than 10 mm, please reduce the speed.

For details, please refer to "Precautions for use" on page A-3~4.

Make sure there are no mechanical defects in the equipment prior to each use.



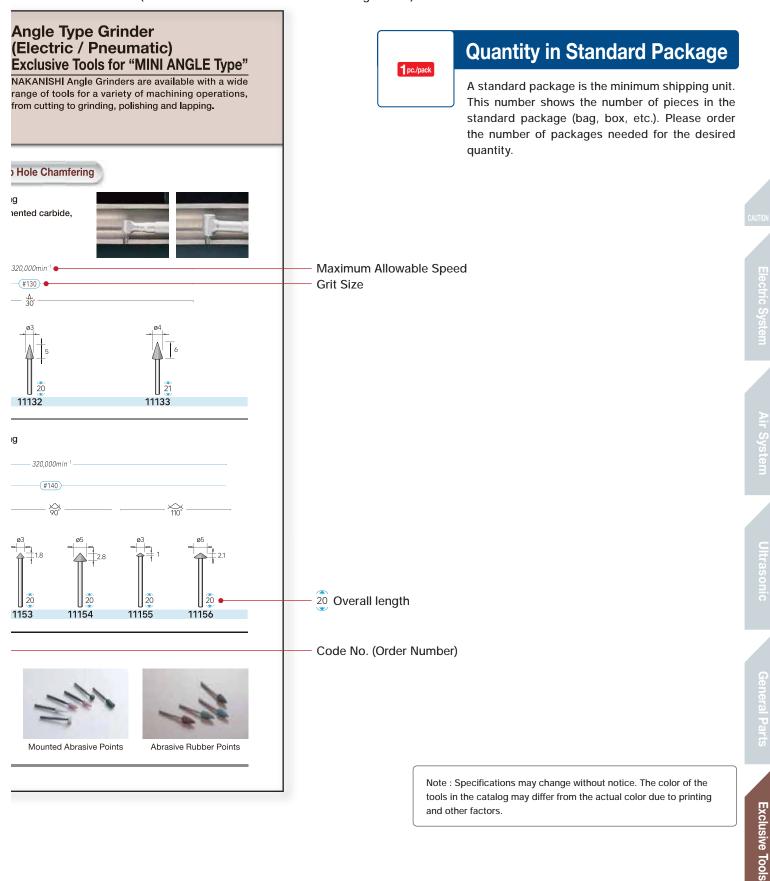
Photograph of the basic shape

P.5-31

Carbide E



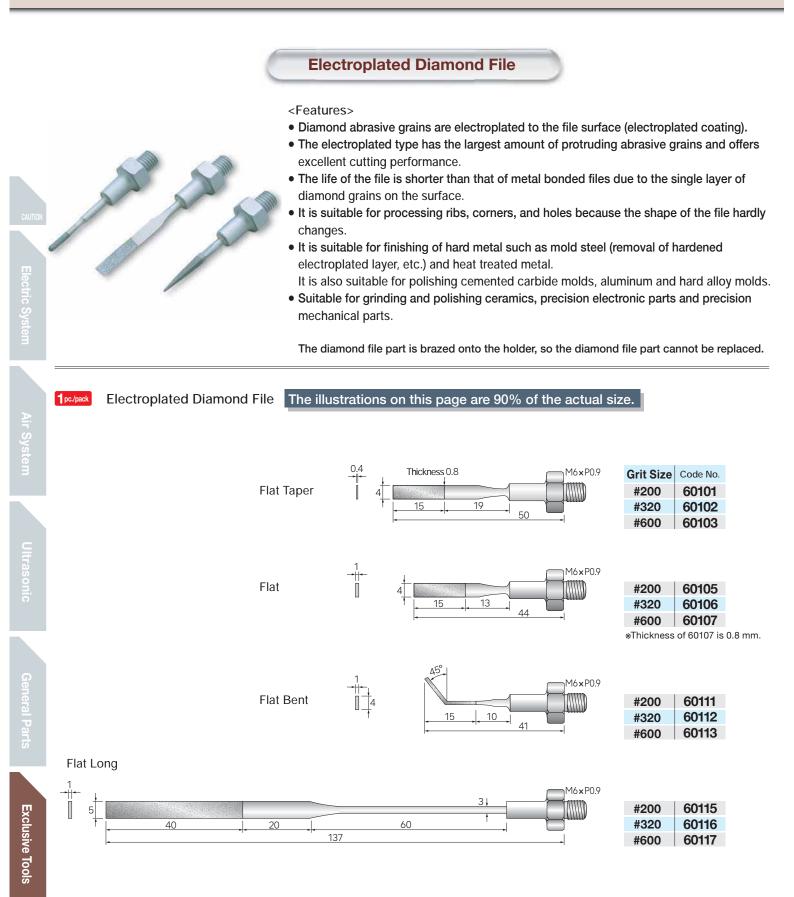
- Actual size Illustration (excluding some tools and overall length)
- Shank diameter of the tools listed on the facing page
  - The beginning of the Code Numbers listed on the facing page. (The last number listed is found on the right side.)



## 60101 ~ Exclusive Tools for Ultrasonic Polisher "Sheenus ZERO"

These tools are specially designed for NAKANISHI's Ultrasonic Polishing System to achieve the ideal finish with powerful sonic vibrations. A wide variety of tools are available to meet all kinds of processing situations.

<Precautions for use> Select the CLAMP / UNCLAMP mode according to the tool you are using.



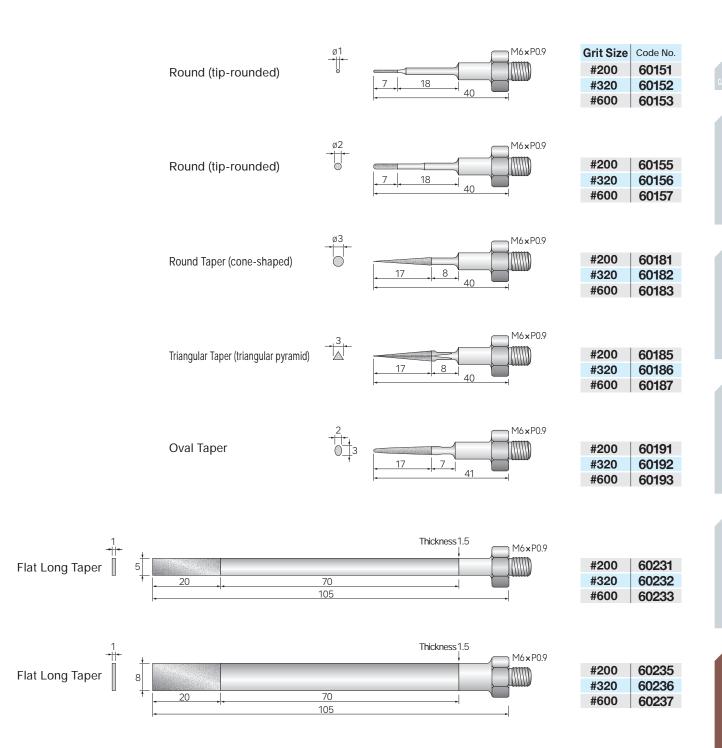


Suitable for finishing of high-hardness metals such as mold steel (removal of hardened electroplated layer, etc.) and heat treated metal. Also suitable for polishing of cemented carbide molds, aluminum molds, and copper alloy molds. Ideal for grinding and polishing fine parts and rib slits of various molds for plastics, press, forging, headers, die-casting, etc. It can be used for grinding and polishing ceramics, precision electronic parts, and precision mechanical parts. It can handle a wide range of processing, from grinding of complex shapes and minute parts to mirror-polished finishes.



Ultrasonic Polisher Sheenus ZERO

#### **1**pc/pack Electroplated Diamond File The illustrations on this page are 90% of the actual size.





## Exclusive Tools for Ultrasonic Polisher "Sheenus ZERO"

#### SHANK DIAMETER

+ C+SHANK 03.0

These tools are specially designed for NAKANISHI's Ultrasonic Polishing System to achieve the ideal finish with powerful sonic vibrations. A wide variety of tools are available to meet all kinds of processing situations.

<Precautions for use> Select the CLAMP / UNCLAMP mode according to the tool you are using.

## **Electroplated Diamond File**

<Features> • Diamond abrasive grains are electroplated to the file surface (electroplated coating). The amount of protruding diamond grains is large, and the cutting performance is excellent. We use carefully selected diamond abrasive grains and electroplate them particularly strongly for machine finishing, so they have excellent durability. It has excellent durability. It is suitable for finishing of high-hardness metals such as mold steel, heat treated metal, cemented carbide, and ceramics, polishing and finishing of various molds, and deburring and correction of machine parts. **Electroplated Diamond File** ♦ SHANK Ø 3.0 pc./pack **Grit Size** Code No. Thickness 1.4 #200 62301 103 0.3 Flat Taper 3 #400 62302 15 #600 62303 70 Thickness (t) **Grit Size** Code No. Thickness 1.4 ıø3 0.5 #200 62801 3 Flat Taper #400 62802 0.4 56 0.35 #600 62803 Thickness (t) **Grit Size** Code No. Thickness 1.4 ĮøЗ Flat Taper 62805 6 0.5 #200 62806 15 0.4 #400 62807 0.35 #600 56 1.5 #150 62811 Flat 3 62812 #200 20 62813 #400 55 1.25 Ø Π Flat #100 62814 (Single Side Electroplated) 16 50 #150 62815 ↓ø3 62816 Flat #200 5.5 #400 62817 20 Thickness of 62815 is 1.4 mm. 55 #150 62821 1ø3 Flat 3 62822 #200 (Single Side Electroplated) 15 #400 62823 50 62825 #150 1ø3 5 Flat #200 62826 (Single Side Electroplated) 20 #400 62827

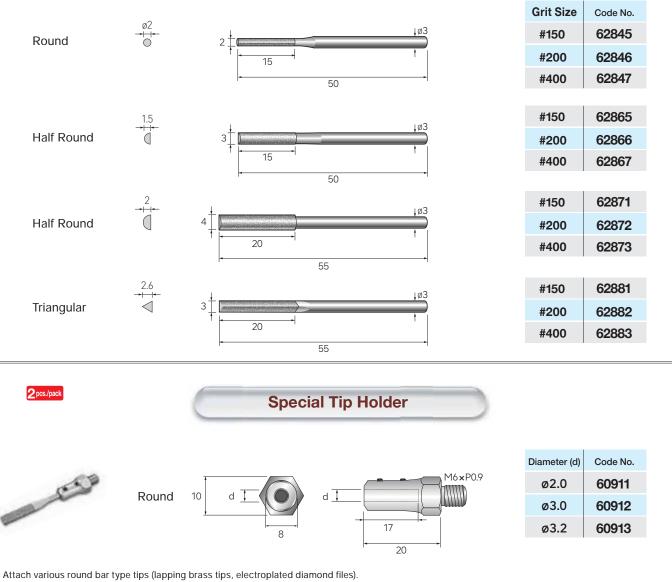
55





Ultrasonic Polisher Sheenus ZERO





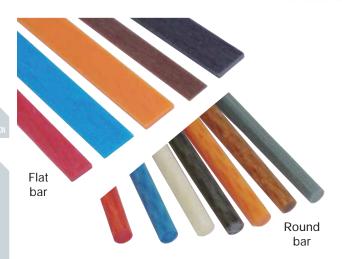
Suitable for hard materials.

About Exclusive Tools for Sheenus ZERO	<ul> <li>Highly efficient processing is realized by the tool which vibrates (longitudinal direction) at an ultrasonic speed of 22,500 times per second (22.5KHz).</li> <li>Unlike mechanical vibration, the amplitude is extremely small (40μ) and the operator does not feel the vibration.</li> <li>Principle: Each tool has its own natural frequency. When the ultrasonic vibration frequency matches that o the tool, the tool resonates significantly. This resonant state is maintained in a stable manner an is used as a processing force.</li> <li>* As the ultrasonic vibration and tool's resonant frequency must synchronize, commercially available NON-NAKANISHI genuine files and other abrasive tools may not properly vibrate. Please note that the length, thickness, material, density, weight, shape, etc. of the tool will affet the results.</li> </ul>
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## 60511 ~ Exclusive Tools for Ultrasonic Polisher "Sheenus ZERO"

These tools are specially designed for NAKANISHI's Ultrasonic Polishing System to achieve the ideal finish with powerful sonic vibrations. A wide variety of tools are available to meet all kinds of processing situations.

<Precautions for use> Select the CLAMP / UNCLAMP mode according to the tool you are using.



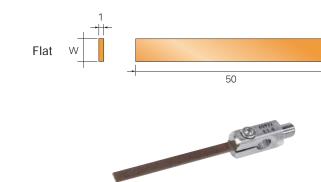
### **Ceramic Fiber Grindstone Tip**

A ceramic fiber grindstone with both intensity and flexibility developed for finish polishing.

<Features>

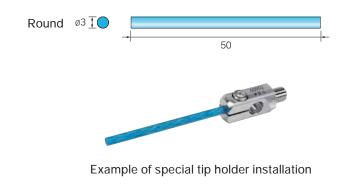
- Its softness and sharpness make it possible to perform finishing with a comfort, not possible with conventional grindstones.
- Its elasticity makes it difficult to break despite its thinness, and its good grip on the surface makes it easy to work with and use.
- It provides a smooth surface without scratches, and by sharpening the tip it performs excellently for polishing fine areas and slits.

Please clamp it to the special tip holder (sold separately). Refer to p.5-11.



Ceramic Fiber Grindstone Tip

Example of special tip holder installation



Thickne	ss 1 mm	W=4 mm	W=6 mm
Grit Size	Color	Code No.	Code No.
# 120	Violet	60511	60516
# 220	Brown	60512	60517
# 400	Orange	60513	60518
# 800	Blue	60514	60519
# 1200	Red	60515	60520

Diameter Ø3		
Grit Size	Color	Code No.
# 220	Gray	60551
# 300	Mazenta	60552
# 400	Orange	60553
# 600	Black	60554
# 800	Blue	60555
# 1000	White	60556
# 1200	Red	60557

System

2 pcs./pack





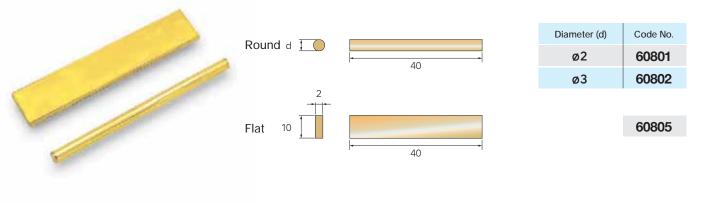
Ultrasonic Polisher Sheenus ZERO

5pcs./pack

## **Brass Lapping Tip**

- This is a lapping tool for final finishing.
- Use with diamond compound or other abrasives.
- It is used to form according to the processing shape.

Please clamp it to the special tip holder (sold separately). Refer to p.5-11.







Example of special tip holder installation

## 60901 ~ Exclusive Tools for Ultrasonic Polisher "Sheenus ZERO"

These tools are specially designed for NAKANISHI's Ultrasonic Polishing System to achieve the ideal finish with powerful sonic vibrations. A wide variety of tools are available to meet all kinds of processing situations.

<Precautions for use> Select the CLAMP / UNCLAMP mode according to the tool you are using.



- <Features>
- This is a special holder for installing various types of tool tips. Please select according to the size and shape of the tip.
- The power of the NAKANISHI "Sheenus ZERO" Ultrasonic Polishing System is efficiently transmitted to the tips.

Please be aware that NON-NAKANISHI genuine tools may not vibrate as required when mounted on the Sheenus ZERO due to the length, thickness, diameter, weight, specific gravity, and density of the tools.

M6×P0.9

M6×P0.9

Special Tip Holder



Attach round bar Ceramic Fiber tips

Attach round bar Ceramic Fiber tips. Suitable for soft materials.



Attach various round bar tips (lapping brass tips, electroplated diamond files). Suitable for hard materials.



Round 10

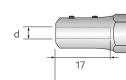
Round 10

Attach a flat ceramic fiber tip. Suitable for both hard and soft materials.



d

d



4.5

20

20

Diameter (d)	Code No.
ø2.0	60911
ø3.0	60912
ø3.2	60913

Diameter (d)

ø2.0

ø3.0

ø3.3

ø3.2

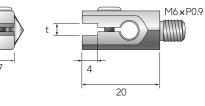
Code No.

60901

60902

60903

60904



Thickness (t)	Code No.
0.8	60921
1.0	60922
2.0	60923
3.0	60924
3.3	60925



Suitable for finishing of high-hardness metals such as mold steel (removal of hardened electroplated layer, etc.) and heat treated metal. Also suitable for polishing of cemented carbide molds, aluminum molds, and copper alloy molds.

Ideal for grinding and polishing fine parts and rib slits of various molds for plastics, press, forging, headers, die-casting, etc. It can be used for grinding and polishing ceramics, precision electronic parts, and precision mechanical parts.

It can handle a wide range of processing, from grinding of complex shapes and minute parts to mirror-polished finishes.



Ultrasonic Polisher Sheenus ZERO

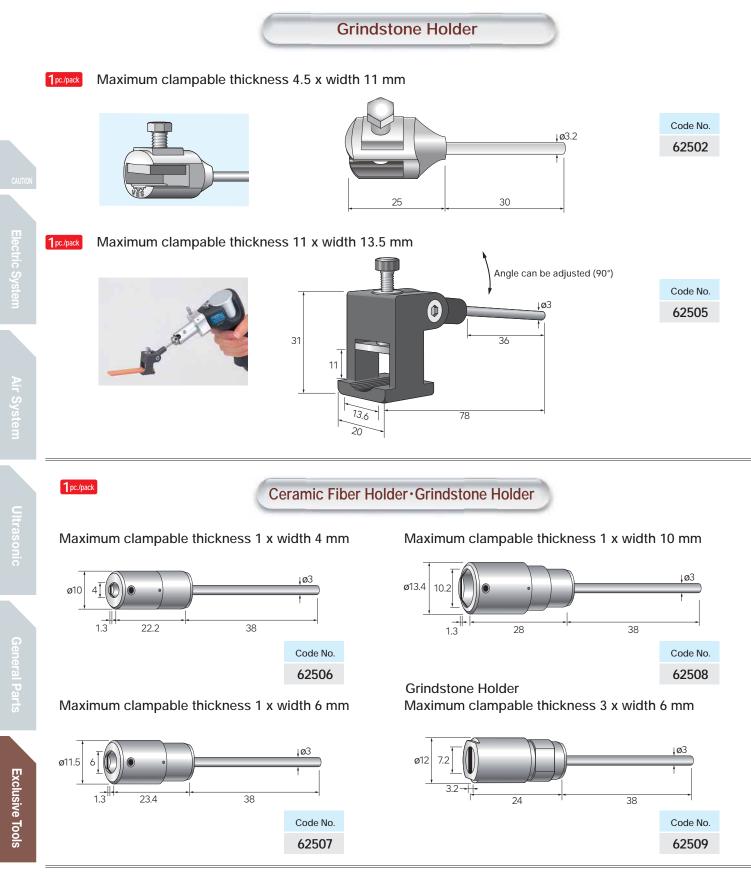


## Handy Type Reciprocating Grinder (Electric / Pneumatic) Exclusive Tools for "LUSTER"

### SHANK DIAMETER

+]+SHANK@3.0 +]+SHANK@3.2 Original tools that assist the LUSTER's powerful polishing ability to realize a speedy finish.

We have a wide variety of tools for a wide range of processes from filing to mirror finish.





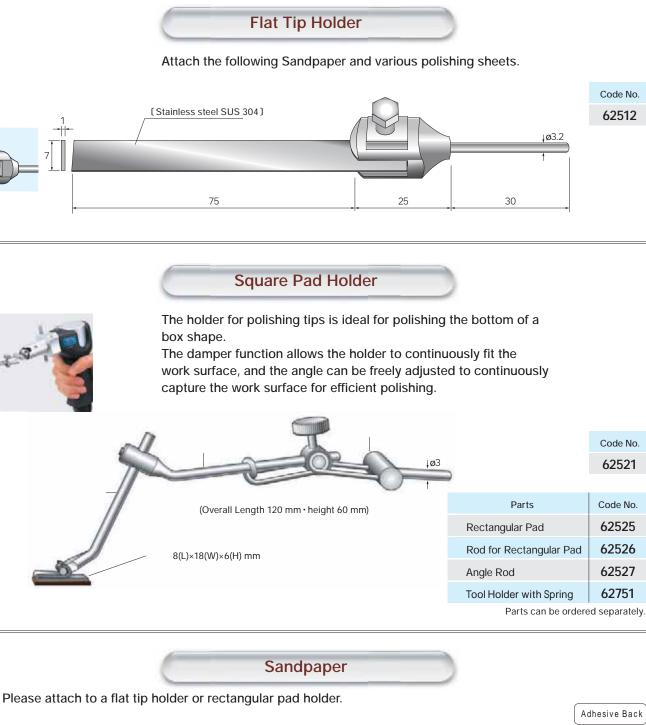
Handy Type (reciprocating)
Tools for LUSTER



1 pc./pack

1 pc./pack

100pcs./pack





## Handy Type Reciprocating Grinder (Electric / Pneumatic) Exclusive Tools for "LUSTER"

#### SHANK DIAMETER

+]+SHANK@3.0

Original tools that assist the LUSTER's powerful polishing ability to realize a speedy finish.

We have a wide variety of tools for a wide range of processes from filing to mirror finish.

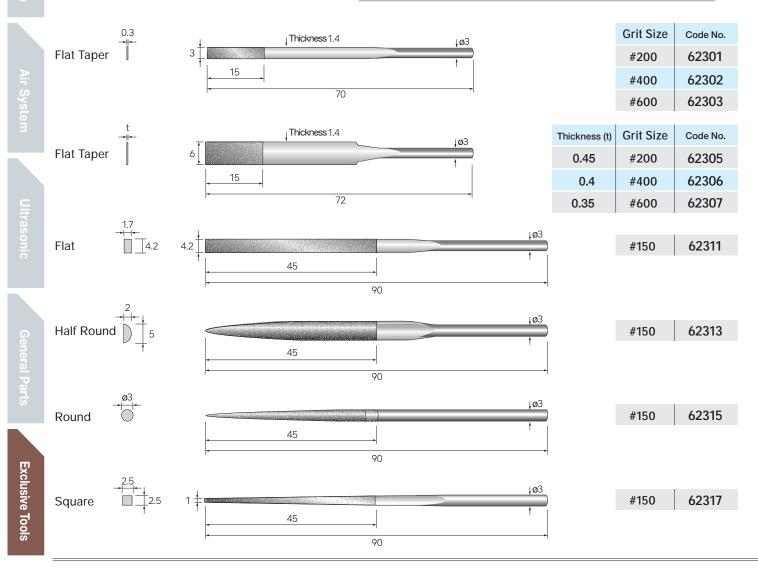
## **Electroplated Diamond File**

#### <Features>

- Diamond abrasive grains are electroplated to the file surface (electroplated coating).
- The amount of protruding diamond grains is large, and the cutting performance is excellent.
- We use carefully selected diamond abrasive grains and electroplate them particularly strongly for machine finishing, so they have excellent durability. It has excellent durability.
- It is suitable for finishing of high-hardness metals such as mold steel, heat treated metal, cemented carbide, and ceramics, polishing and finishing of various molds, and deburring and correction of machine parts.

Electric Sys

#### ♦] ♦ SHANK 03.0 1 pc/pack Electroplated Diamond File The illustrations on this page are 80% of the actual size.





Suitable for finishing of high-hardness metals such as mold steel (removal of hardened electroplated layer, etc.) and heat treated metal. Also suitable for polishing of cemented carbide molds, aluminum molds, and copper alloy molds.

Ideal for grinding and polishing fine parts and rib slits of various molds for plastics, press, forging, headers, die-casting, etc. It can be used for grinding and polishing ceramics, precision electronic parts, and precision mechanical parts.

It can handle a wide range of processing, from grinding of complex shapes and minute parts to mirror-polished finishes.



Handy Type (reciprocating)
Tools for LUSTER

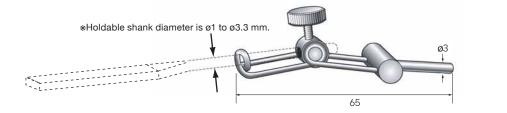
SHANK Ø3.0 1pc./pack

## **Tool Holder with Spring**

#### Common Tools for LUSTER and MINI-LUSTER

<Features>

- This is a utility holder that allows files and various tools to fit the abrasive tip to the work surface by the spring damper function.
- The damper function absorbs all the vertical movement (flapping and bouncing) of the abrasive tool during reciprocating motion, enabling ideal reciprocating motion.
- This makes it possible to apply the grinding tool flatly to the work surface, resulting in highly efficient even and smooth surfaces.
- Diamond files, various files, ceramic fiber grindstones (ø3 mm), various lapping sticks, various holders, etc. can be installed and used.

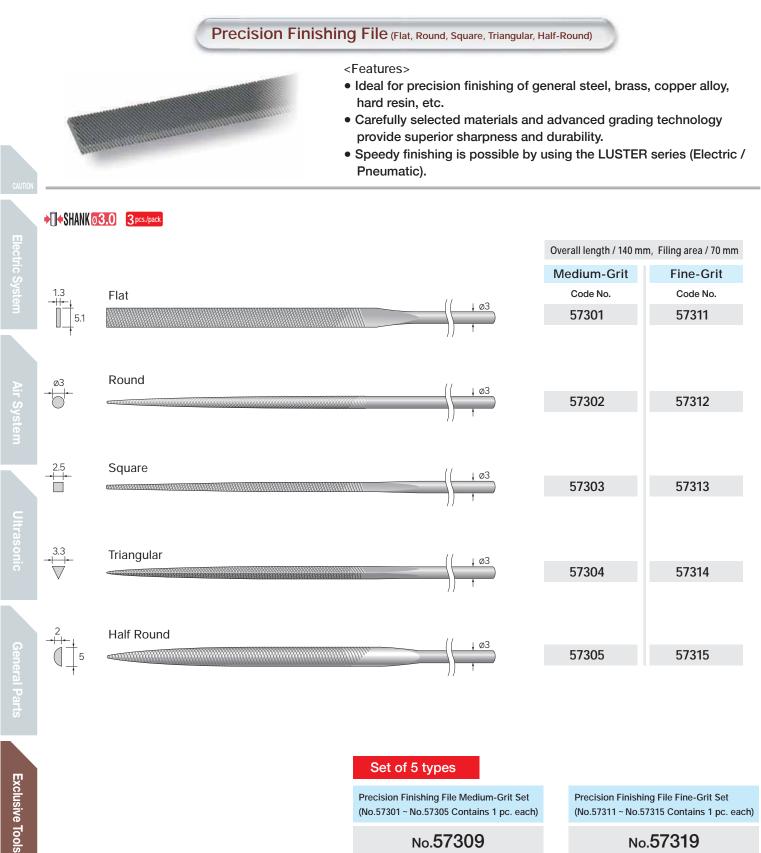






## Handy Type Reciprocating Grinder (Electric / Pneumatic) **Exclusive Tools for "LUSTER"**

Original tools that assist the LUSTER's powerful polishing ability to realize a speedy finish. We have a wide variety of tools for a wide range of processes from filing to mirror finish.



No.57309

No.57319





#### Coarse File for Plastic and Woodworking (Flat, Round, Square, Triangular, Half-Round)

<Features>

- Ideal for filing wood products, plywood, compressed materials, and plastics.
- It is characterized by its superior sharpness and durability due to its advanced grading technology.
- It can be used with the Luster Series (Electric / Pneumatic) for speedy finishing.

SHANK 03.0 3 pcs./pack

				Filing area / 69 mm
2.2	Flat	11		Code No.
5.7			¢3	57401
		//	I	
3.8	Round	(	↓ ø3	F7400
$\bigcirc$		))	t	57402
3.3	Square	[]	1 @3	
			↓ ø3	57403
		//		
3.8	Triangular			
3.8	Triangular	( -	↓ Ø3	57404
v		))	t	
2.3	Half Round	((	↓ ø3	(
5.7			t (	57405
·				
			Set of 5 ty	rpes
				c and Woodworking Set

Coarse File Plastic and Woodworking Set (No.57401 ~ No.57405 Contains 1 pc. each)

No.57410



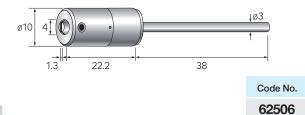
## Pencil Type Reciprocating Grinder (Electric / Pneumatic) Exclusive Tools for Polisher "MINI-LUSTER"

Designed to be easy to use, taking advantage of the features of the lightweight pencil type. The line-up of NAKANISHI's original tools is ideal for delicate and precise abrasive finishing.

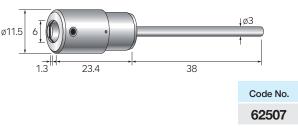
#### 1 pc./pack

#### **Ceramic Fiber Holder · Grindstone Holder**

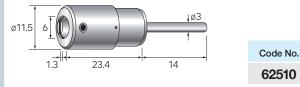
#### Maximum clampable thickness 1 x width 4 mm



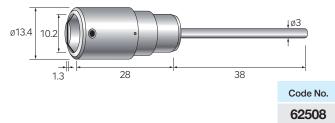
#### Maximum clampable thickness 1 x width 6 mm



#### Maximum clampable thickness 1 x width 6 mm

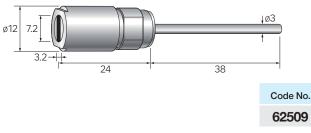


#### Maximum clampable thickness 1 x width 10 mm



#### Grindstone Holder

Maximum clampable thickness 3 x width 6 mm



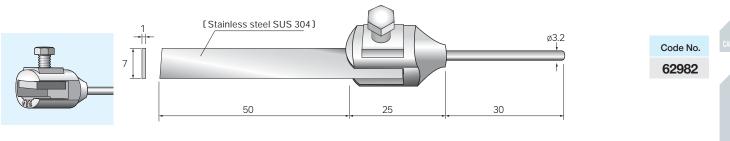


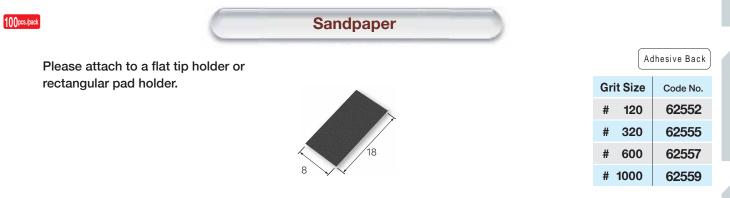


#### 1 pc./pack

#### Flat Tip Holder

- A variety of polishing tips can be attached to MINI-LUSTER for efficient finish polishing.
- In addition to the polishing tips listed below, a wide range of cut polishing sheets (diamond film, felt sheets, etc.) can be used.
- The compact holder can be mounted on the pencil type MINI-LUSTER in a well balanced manner and is easy to use.





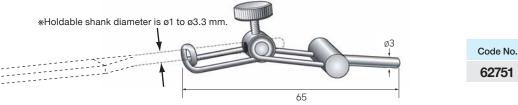


#### Tool Holder with Spring



#### <Features>

- This is a utility holder that allows files and various tools to fit the abrasive tool to the work surface by the spring damper function.
- The damper function absorbs all the vertical movement (flapping and bouncing) of the abrasive tool during reciprocating motion, enabling ideal reciprocating motion.
- This makes it possible to apply the grinding tool flatly to the work surface, resulting in highly efficient, even and smooth surfaces.
- Diamond files, various files, ceramic fiber grindstone (φ3 mm), various lapping sticks, various holders, etc. can be installed and used.



Exclusive



## Pencil Type Reciprocating Grinder (Electric / Pneumatic) Exclusive Tools for Polisher "MINI-LUSTER"

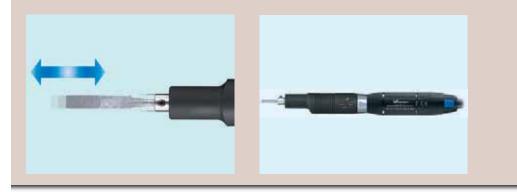
Designed to be easy to use, taking advantage of the features of the lightweight pencil type. The line-up of NAKANISHI's original tools is ideal for delicate and precise abrasive finishing.

## **Electroplated Diamond File**



- <Features>
- Diamond abrasive grains are electroplated to the file surface (electroplated coating).
- The amount of protruding diamond abrasive grains is large, and the cutting performance is excellent.
- We use carefully selected diamond abrasive grains and electroplate them particularly strongly for machine finishing, so they have excellent durability.
- It is suitable for finishing of high-hardness metals such as mold steel, heat treated metal, cemented carbide, and ceramics, polishing and finishing of various molds, and deburring and correction of machine parts.

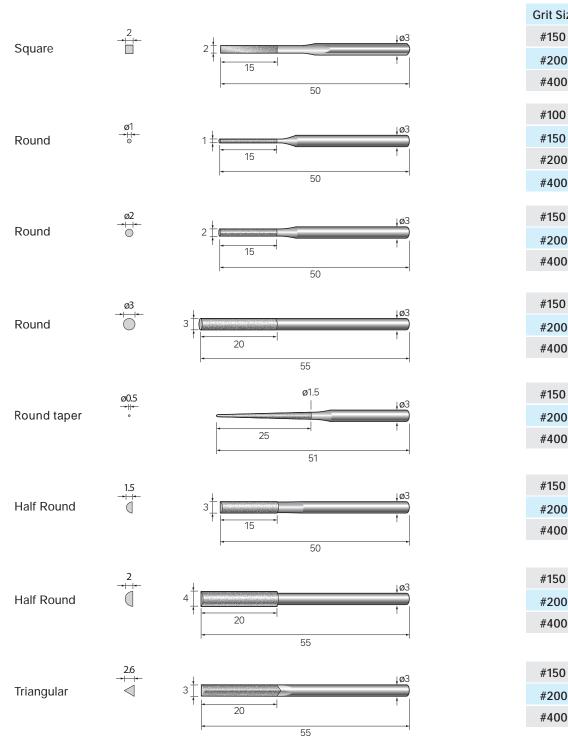
70	SHANK 03.0 1 pc./pack	Electropia	ted Diamond File		Thickness (t)	Grit Size	Code No.
		t - <del>⊪-</del> -	Thickness 1.4	↓ø3	0.5	#200	62801
	Flat Taper	ĺ			0.4	#400	62802
			15 <sup>1</sup>		0.35	#600	62803
		t	56 Thickness 1.4				
	Flat Taper		6	↓ø3	0.5	#200	62805
		U		+	0.4	#400	62806
					0.35	#600	62807
		1.5	oc	192			
	Flat	1.5 →+++	3	1ø3		#150	62811
				†		#200	62812
			₊55			#400	62813
	Flat	1.25 -+ -+	+	↓ø3			
	(Single Side Electroplated)		4			#100	62814
			16				
		1.2	50			#150	62815
	Flat	1.2	5.5	↓ø3		#200	62816
				t		#400	62817
			20 ,≁55			Thickness	of 62815 is 1.4
		1		↓ø3		#150	62821
	Flat (Single Side Electroplated)		3			#200	62822
			15			#400	62823
		10	<b>→</b> 50	•1			
	Flat	1.8 →⊢ ←		_↓ø3		#150	62825
	(Single Side Electroplated)			t l		#200	62826
			20 55			#400	62827





Pencil Type (reciprocating) Tools for MINI-LUSTER

+]+SHANK 03.0 1pc/pack Electroplated Diamond File



Grit Size	Code No.
#150	62831
#200	62832
#400	62833
#100	(2040
#100	62840
#150	62841
#200	62842
#400	62843
#150	62845
#200	62846
#400	62847
#150	62851
#200	62852
#400	62853
#150	62855
#200	62856
#400	62857
#150	62865
#200	62866
#400	62867
#150	62871
#200	62872
#400	62873
"450	(0001

62881

62882

62883



◆]+SHANK@3.0



## Pencil Type Swing Polisher (Electric / Pneumatic) Exclusive Tools for "SWING-LUSTER"

The left-right horizontal swinging file swings around narrow areas (ribs), corners, grooves (runners), etc., which cannot be polished with a reciprocating file, to achieve speedy polishing.

## **Electroplated Diamond File**



- <Features>
- Diamond abrasive grains are electroplated to the file surface (electroplated coating).
- The amount of protruding diamond abrasive grains is large, and the cutting performance is excellent.
- We use carefully selected diamond abrasive grains and electroplate them particularly strongly for machine finishing, so they have excellent durability.
- It is suitable for finishing of high-hardness metals such as mold steel, heat treated metal, cemented carbide, and ceramics, polishing and finishing of various molds, and deburring and correction of machine parts.

•	SHANK 03.0 1pc./pack	Electropla	ated Diamond File	Thickness (t)	Grit Size	Code No.
		t 	Thickness 1.4	0.5	#200	62801
	Flat Taper		3	0.4	#400	62802
			15 '	0.35	#600	62803
		t	56 Thickness 1.4			
	Flat Taper	-+#	6 to 103	0.5	#200	62805
		l		0.4	#400	62806
			56	0.35	#600	62807
		1.5	00 1			
	Flat	1.5 	3		#150	62811
					#200	62812
			l <b>∗</b> 55		#400	62813
	Flat	1.25 	+ #ø3			
	(Single Side Electroplated)				#100	62814
			16			
		1.2	50		#150	62815
	Flat	1.2	5.5		#200	62816
					#400	62817
			± 55		Thickness	of 62815 is 1.4
	Flat	1	t 1ø3		#150	62821
	Flat (Single Side Electroplated)		3		#200	62822
					#400	62823
		1.0	50			
	Flat	1.8 -+  +	- t + + Ø3		#150	62825
	(Single Side Electroplated)				#200	62826
			20		#400	62827

**Exclusive Tools** 

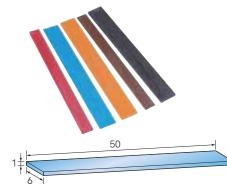
p.5-23



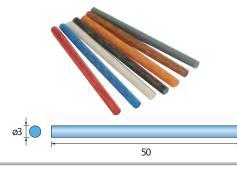
2 pcs./pack

## Ceramic Fiber Grindstone Tip

Flat type 50 mm



Round bar type 50 mm



Thickness 1 mm x width 6 mm							
Grit Size	Color	Code No.					
# 120	Violet	60516					
# 220	Brown	60517					
# 400	Orange	60518					
# 800	Blue	60519					
# 1200	Red	60520					

ø3 mm						
Grit Size	Color	Code No.				
# 220	Gray	60551				
# 300	Mazenta	60552				
# 400	Orange	60553				
# 600	Black	60554				
# 800	Blue	60555				
# 1000	White	60556				
# 1200	Red	60557				

With 6 mm wide flat tip



With ø3 mm round bar



With sharpened tip of round bar

+SHANK Ø3.0 1pc./pack

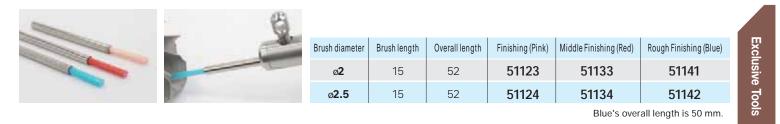
#### **Ceramic Fiber Holder**



SHANK 03.0 1pc./pack

#### Ceramic Fiber Brush

The grindstone is now in brush form.





SHANK DIAMETER

♦ SHANK Ø3.0

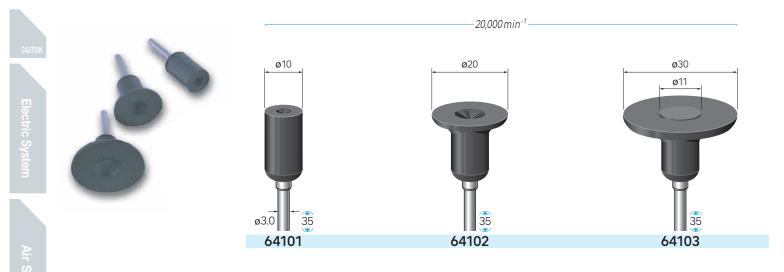
# Angle Type Grinder (Electric / Pneumatic) Exclusive Tools for "Angle Type"

NAKANISHI Angle Grinders are available with a wide range of tools for a variety of machining operations, from cutting to grinding, polishing and lapping.

SHANK Ø3.0 5 pcs./pack

Special Rubber Pads for Abrasive and Felt Discs

- It is used by attaching various types of polishing discs.
- The elasticity of the rubber makes it ideal for finishing flat and curved surfaces.



100 pcs./pack

#### Sandpaper Discs (fabric base type)

- Ideal for metalworking
- Excellent durability
- Use in dry conditions





			A	dhesive Back
Grit S	ize	ø11	ø21	ø31
#	60	64111	64121	64141
#	80	64112	64122	64142
# 1	20	64113	64123	64143
# 1	80	64114	64124	64144
# 2	40	64115	64125	64145
# 3	20	64116	64126	64146
# 4	00	64117	64127	64147
# 6	00	64118	64128	64148



100 pcs./pack

#### Sandpaper Discs (paper base type)

- Suitable for metal, woodwork, painted surfaces and putty polishing
- Use in dry conditions







			A	Adhesive Back
Gri	t Size	ø11	ø21	ø31
#	80	64201	64211	64221
#	120	64202	64212	64222
#	180	64203	64213	64223
#	240	64204	64214	64224
#	320	64205	64215	64225
#	400	64206	64216	64226
#	600	64207	64217	64227

100 pcs./pack

#### Zirconia Disks

- These discs are specially coated with zirconia abrasive grains to provide excellent cutting performance and durability for difficult-to-machine materials.
- Ideal for machining metals such as aluminium, stainless steel, copper alloys and brass, which are prone to clogging.



ø11



			A	Adhesive Back
Gri	t Size	ø11	ø21	ø31
#	60	64251	64261	64271
#	80	64252	64262	64272
#	120	64253	64263	64273
#	150	64254	64264	64274



# Angle Type Grinder (Electric / Pneumatic) Exclusive Tools for "Angle Type"

SHANK DIAMETER

#### **♦]♦**SHANK**Ø3.0**

NAKANISHI Angle Grinders are available with a wide range of tools for a variety of machining operations, from cutting to grinding, polishing and lapping.





ø11

#### Felt Discs

- Ideal for use in combination with various abrasives (diamond compound, polishing compound) for finish polishing.
- Made from 100% high quality sheep's wool, with moderate elasticity and sufficient durability for repeated polishing operations.
- High wool density ensures that abrasives and abrasive grains are held in place and the surface is polished.

Adhesive	Back	

Product name	ø11	ø21	ø31
Felt Discs (1 mm thick) Soft	64331	64332	64333
Felt Discs (2 mm thick) Soft	64335	64336	64337

\* Sheeted types are available.

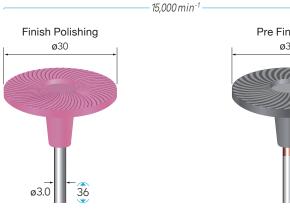


SHANK 03.0 5 pcs./pack

#### Rubber grinding wheel disc with shaft (Integrated rubber pad)

- The newly developed special rubber holds the abrasive grains with the right amount of hardness and boasts exceptional polishing ability.
- The grinding wheel part is integrally moulded into the rubber pad for superior workability.
- Highly efficient finishing of flat and curved surfaces with a soft touch.





# Pre Finishing ø30 36

Gri	t Size	Color	WA abrasive grains	GC abrasive grains
#	80	Pink	64411	_
#	80	Purple	_	64421
#	120	Blue	64412	64422
#	180	Yellow	64413	_
#	180	Green	_	64423
#	220	Green	64414	64424
#	320	Purple	64415	64425
#	500	Orange	64416	-
#	500	Brown	_	64426

#### Pre Finishing (Excellent grindability)

		5	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Grit Size		Color	WA abrasive grains
#	80	Black(Red line)	64431
#	120	Black(Blue line)	64432



# Angle Type Grinder (Electric / Pneumatic) Exclusive Tools for "Angle Type"

NAKANISHI Angle Grinders are available with a wide range of tools for a variety of machining operations, from cutting to grinding, polishing and lapping.

#### 1 pc./pack

# 

ø21

ø31 ø11

#### Diamond Discs (Full electroplated surface)

The base material is an ultra-thin copper alloy, with diamond abrasive grains electroplated over the entire surface.

- The metal base material has good electrodeposition plating conditions and adheres diamond abrasive grains uniformly and most firmly.
- Very good sharpness and durability.

			A	Adhesive Back
Gr	it Size	ø11	ø21	ø31
#	100	64451	64461	64471
#	140	64452	64462	64472
#	200	64453	64463	64473
#	280	64454	64464	64474
#	400	64455	64465	64475
#	600	64456	64466	64476
#	800	64457	64467	64477
#	1000	64458	64468	64478

\* Sheeted types are available.

#### Diamond Discs (Dot electroplated type for wet applications)

Nickel alloy pellets with diamond electrodeposition are strongly bonded to the Resin base material.

- The dot pattern is characterized by its strong grinding performance.
- Dot spaces allow chips and grinding fluid to flow smoothly.
- The resin base material is made of a fiber-filled resin that excels in flexibility and toughness.

				A	dhesive Back
Gri	t Size	Color	ø11	ø21	ø31
#	60	Green	64501	64511	64521
#	120	Black	64502	64512	64522
#	200	Red	64503	64513	64523
#	400	Yellow	64504	64514	64524
#	800	Gray	64505	64515	64525

\* Sheeted types are available.

**Exclusive Tools** 

p.5-29



1 pc./pack



3 pcs./pack

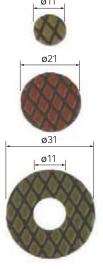
## **Resin Bond Diamond Discs**

Diamond abrasive grains are mixed with resin bond and coated on the resin base material.

- The resin component provides a uniform and stable finished surface and a soft grinding feel.
  - This resin bond type requires dressing only for the first use.

The cutting edges of the abrasive grains are exposed by lightly shaving the surface with a grindstone or diamond file.

		(	Adhesive Back
Grit Size	ø11	ø21	ø31
# 80	64531	64541	64551
# 120	64532	64542	64552
# 180	64533	64543	64553
# 240	64534	64544	64554
# 400	64535	64545	64555
# 800	64537	64547	64557
# 1000	64538	64548	64558
# 2000	64539	64549	64559



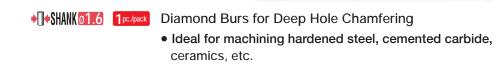




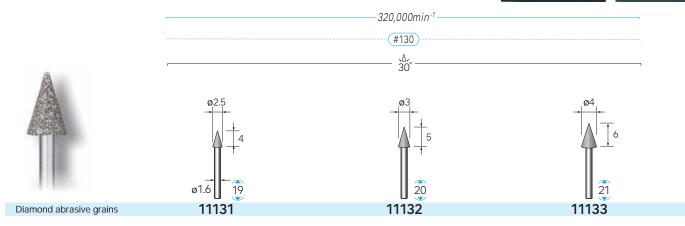
## Angle Type Grinder (Electric / Pneumatic) Exclusive Tools for "MINI ANGLE Type"

NAKANISHI Angle Grinders are available with a wide range of tools for a variety of machining operations, from cutting to grinding, polishing and lapping.

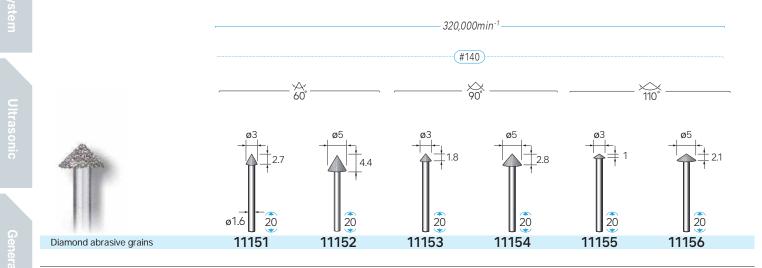
### **Diamond Burs for Deep Hole Chamfering**







#### → SHANK 01.6 1pc/pack Diamond Burs for Deep Hole Chamfering



#### Tools of ø1.6 mm shank



**Diamond Burs** 



Carbide Burs



Mounted Abrasive Points



Abrasive Rubber Points



## Compact Handy Belt Sander (Electric / Pneumatic) Exclusive Tools for "FINE BELT SANDER"

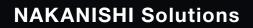
Powerful belt grinding power. High-quality special belt for processing as desired. The precise, lightweight, and compact NAKANISHI Belt Sander functions at 100%.



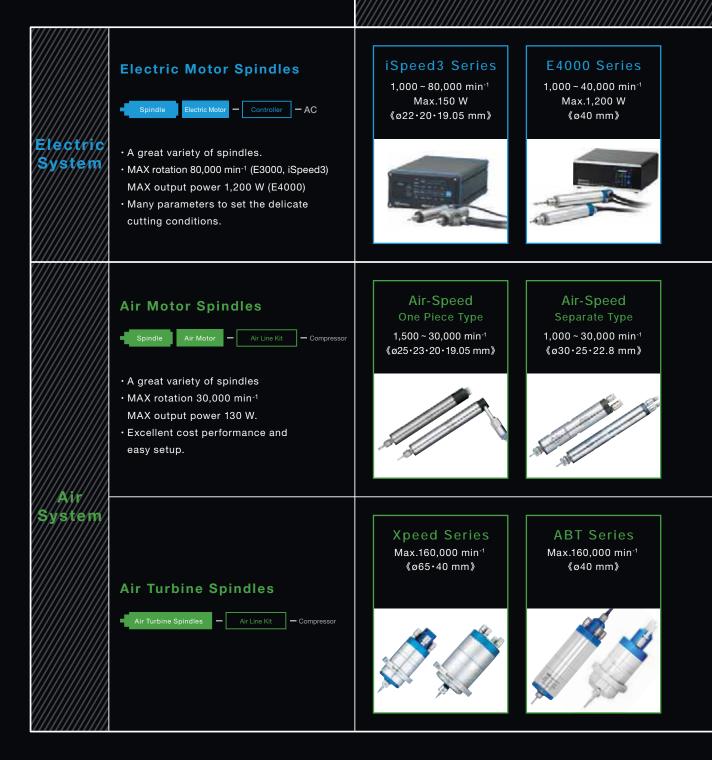
Fine Belt Sander

Sand Belt	<ul> <li>High quality Sand</li> <li>Highly efficient g</li> </ul>	0		0	5	5
30prs./park Circumference 300 mm	even at high rim s	-			g. u.	
			For metal	-		
				W=4 mm	W=6 mm	W=8 mm
+	Assorted set for Pre Fin	nishing (mark)	Grit Size # 80	Code No. 64901	Code No. 64911	Code No. 64921
↓ w	4 Grit sizes (10 pcs. ea		# 120	64902	64912	64922
	Total 40 pcs. per pack		# 180	64903	64913	64923
	No.649	731	# 240	64904	64914	64924
	Assorted set for Finish	ing ( mark)	# 320	64905	64915	64925
	4 Grit sizes (10 pcs. ea Total 40 pcs. per pack	ch)	# 400	64906	64916	64926
		222	# 600	—	-	64927
	No.649	/32	# 800	-	-	64928
<b>↓</b> 8		Assorted set 8 mr All 3 Grit sizes (1		(	Grit Size # 80	Code No.
±8		Assorted set 8 mr	n width	(	Grit Size	Code No.
		All 3 Grit sizes (1) Total 30 pcs.	0 pcs. each)		# 80	
		No 6	4975		# 100	64972
		NO.0	4//0		# 120	
					" 120	64973
Diamond Belt	<ul> <li>Excellent cutting pe</li> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, specia and difficult-to-mage</li> </ul>	sistance and naintained. r efficient ma Il steel, cerai	durabilit achining o mics, FR	y, and st	vity and c able finis	ost reductio sh machine ned steel,
Diamond Belt	<ul> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, special</li> </ul>	sistance and naintained. v efficient ma Il steel, cerai achine mater	durabilit achining o mics, FR rials.	y, and st	vity and c able finis	ost reductio sh machine ned steel,
	<ul> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, specia and difficult-to-ma</li> </ul>	sistance and naintained. r efficient ma Il steel, cerai	durabilit achining o mics, FR rials.	y, and st of carbid P, carbor	vity and c able finis	ost reductio sh machine ned steel,
3pcs/pack Hard type (circumference 300 mm)	<ul> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, special</li> </ul>	sistance and naintained. r efficient ma Il steel, cerai achine mater Hard	durabilit achining o mics, FR rials.	y, and st of carbid P, carbor	vity and c able finis le, harde n fiber, gl	ost reductio sh machine ned steel, ass, stone
	Excellent wear ress surfaces can be m     Suitable for highly mold steel, specia and difficult-to-ma     Assorted set 8 mm width	sistance and naintained. r efficient ma ll steel, ceran achine mater Hard Grit #	durabilit achining o mics, FR rials. type Size Code 80 650	y, and st of carbid P, carbor No. ( D11	vity and c able finis le, harde n fiber, g Grit Size	ost reductionsh machine ned steel, ass, stone Code No.
3pcs/pack Hard type (circumference 300 mm)	<ul> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, specia and difficult-to-ma</li> <li>Assorted set 8 mm width All 5 Grit sizes (1 pc. each)</li> </ul>	sistance and naintained. refficient ma al steel, ceran achine mater Hard Grit 1 # #	durabilit achining o mics, FR rials. type Size Code	y, and st of carbid P, carbor No. ( 011 012	vity and c able finis le, harde n fiber, g Grit Size # 320	ost reductionsh machine ned steel, ass, stone Code No. 65015
<b>3</b> pcs/pack Hard type (circumference 300 mm)	<ul> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, special and difficult-to-ma</li> <li>Assorted set 8 mm width All 5 Grit sizes (1 pc. each) Total 5 pcs.</li> </ul>	sistance and naintained. refficient ma al steel, ceran achine mater Hard Grit 1 # #	durabilit achining o mics, FR rials. type Size Code 80 650 120 650 240 650	y, and st of carbid P, carbor No. ( 011 012	vity and c able finis le, harde n fiber, g Grit Size # 320	ost reductionsh machine ned steel, ass, stone Code No. 65015
3pcs/pack Hard type (circumference 300 mm)	<ul> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, special and difficult-to-ma</li> <li>Assorted set 8 mm width All 5 Grit sizes (1 pc. each) Total 5 pcs.</li> </ul>	sistance and naintained. r efficient ma al steel, ceran achine mater Hard Grit 1 # # #	durabilit achining o mics, FR tials. Size Code 80 650 120 650 240 650	y, and st of carbid P, carbor No. ( 011 012 014	vity and c able finis le, harde n fiber, g Grit Size # 320	ost reductionsh machine ned steel, ass, stone Code No. 65015
<b>3</b> pcs/pack Hard type (circumference 300 mm)	<ul> <li>Excellent wear ressurfaces can be m</li> <li>Suitable for highly mold steel, special and difficult-to-ma</li> <li>Assorted set 8 mm width All 5 Grit sizes (1 pc. each) Total 5 pcs.</li> <li>No.65019</li> </ul>	sistance and naintained. refficient ma achine mater achine mater Hard Grit s # # # 2 Soft t	durabilit achining o mics, FR tials. Size Code 80 650 120 650 240 650	y, and st of carbid P, carbor 011 012 014	vity and c able finis le, harde n fiber, g Grit Size # 320 # 600	ost reductionsh machine ned steel, ass, stone Code No. 65015 65017
Image: state stat	<ul> <li>Excellent wear ressourfaces can be m</li> <li>Suitable for highly mold steel, special and difficult-to-ma</li> <li>Assorted set 8 mm width All 5 Grit sizes (1 pc. each) Total 5 pcs.</li> <li>No.65019</li> </ul>	sistance and naintained. refficient ma al steel, ceran achine mater Hard Grit # # 2 Soft t Grit #	durabilit achining of mics, FR tals. Size Code 80 650 240 650 240 650 ype Size Code	y, and st of carbid P, carbor 011 012 014 No. ( 021	vity and c able finis le, harde n fiber, gl Grit Size # 320 # 600	ost reduction sh machine ned steel, ass, stone Code No. 65015 65017
<b>3</b> pcs/pack Hard type (circumference 300 mm)	<ul> <li>Excellent wear ress surfaces can be m</li> <li>Suitable for highly mold steel, specia and difficult-to-ma</li> <li>Assorted set 8 mm width All 5 Grit sizes (1 pc. each) Total 5 pcs.</li> <li>No.65019</li> </ul>	sistance and naintained. refficient ma al steel, ceral achine mater Hard Grit 1 # # # Soft t Grit 1 #	durabilit achining o mics, FR ials. type Size Code 80 650 120 650 240 650 ype Size Code 120 650	y, and st of carbid P, carbor 011 012 014 012 014 021 022	vity and c able finis le, harde n fiber, g Grit Size # 320 # 600	ost reductions h machine ned steel, ass, stone Code No. 65015 65017

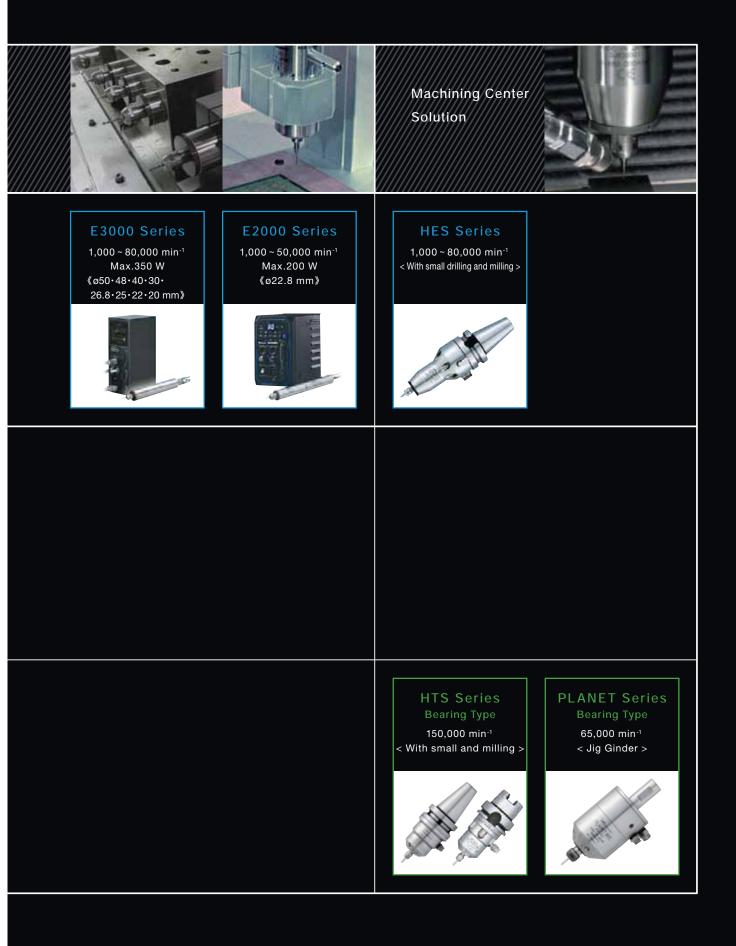




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B-2

# EKA COMMERCE Elektronische Einkaufsplattform



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Technische Werkzeugdaten on demand

....

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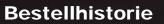


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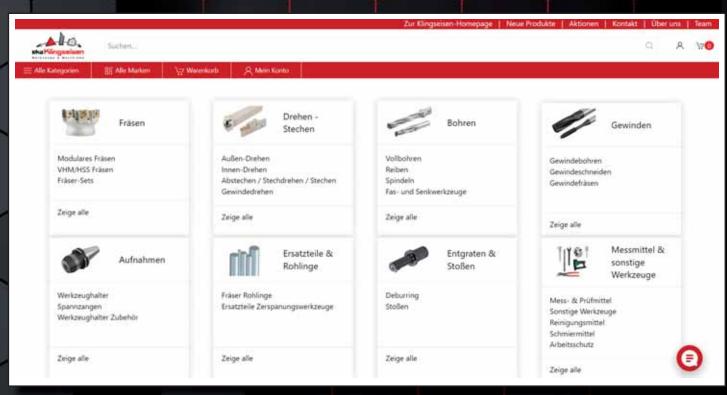
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 ${\it Specifications} \ {\it and} \ {\it design} \ {\it are} \ {\it subject} \ to \ {\it change} \ without \ notice.$ 



Tel. (07424) 98192-0 info@klingseisen.de Fax. (07424) 84601 www.klingseisen.de